

Lubrizol Estane® S364D Thermoplastic Polyurethane

Category : Polymer , Thermoplastic , Polyurethane, TP , Thermoplastic Polyurethane (TPUR), Polyester Grade

Material Notes:

Type: Estane® S364D is a Shore 65D, polyester based thermoplastic polyurethane (TPU) with excellent transparency. FDA approved (21 CFR 177.2600, 177.1680).Uses: Injection Molding.Availability: AsiaInformation Provided by The Lubrizol Corporation

Order this product through the following link:

http://www.lookpolymers.com/polymer_Lubrizol-Estane-S364D-Thermoplastic-Polyurethane.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.25 g/cc	1.25 g/cc	ASTM D792
Linear Mold Shrinkage	0.0040 cm/cm	0.0040 in/in	ASTM D955

Mechanical Properties	Metric	English	Comments
Hardness, Shore D	65	65	ASTM D2240
Tensile Strength, Ultimate	43.1 MPa	6260 psi	ASTM D412
Tensile Strength, Yield	23.5 MPa	3410 psi	at 100% elongation; ASTM D412
	38.2 MPa	5550 psi	at 300% elongation; ASTM D412
Elongation at Break	390 %	390 %	ASTM D412
Tear Strength	216 kN/m	1230 pli	Die C; ASTM D624
Abrasion	30	30	mm ³ loss; ISO 4649
Compression Set	20 % @Temperature 23.0 °C, Time 79200 sec	20 % @Temperature 73.4 °F, Time 22.0 hour	ASTM D395
	40 % @Temperature 70.0 °C, Time 79200 sec	40 % @Temperature 158 °F, Time 22.0 hour	ASTM D395

Thermal Properties	Metric	English	Comments
Vicat Softening Point	123 °C	253 °F	ASTM D1525

Processing Properties	Metric	English	Comments
Feed Temperature	200 - 215 °C	392 - 419 °F	
Nozzle Temperature	215 - 230 °C	419 - 446 °F	

Mold Temperature Processing Properties	10.0 - 40.0 °C Metric	50.0 - 104 °F English	Comments
Drying Temperature	70.0 - 80.0 °C	158 - 176 °F	
Dry Time	4.00 - 5.00 hour	4.00 - 5.00 hour	
Injection Pressure	12.4 - 16.5 MPa	1800 - 2400 psi	
Hold Pressure	8.96 - 13.1 MPa	1300 - 1900 psi	
Back Pressure	0.207 - 0.552 MPa	30.0 - 80.0 psi	
Cycle Time - Injection	25 - 30 sec	25 - 30 sec	
Screw Speed	160 - 200 rpm	160 - 200 rpm	

Descriptive Properties	Value	Comments
Injection time (s)	12-18	
Metering Zone	210-225°C	

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