

## Lucas-Milhaupt Black Flux Silver Brazing Flux

Category : Metal , Nonferrous Metal , Solder/Braze Alloy

### Material Notes:

Black Flux is a water base paste consisting of potassium salts of boron and fluorine. It is recommended for use with torch, induction, furnace, resistance, and other heating methods. Advantages: No grittiness, Creamy consistency, Flux can be applied by brush, dip, or pneumatic. Protection against parts and flux life during heating are excellent. Vertical adherence as applied is excellent. Flux can be used as concentrated, heat diluted, or water diluted. Information provided by Lucas-Milhaupt Warwick, LLC (formerly Wolverine Joining Technologies).

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Lucas-Milhaupt-Black-Flux-Silver-Brazing-Flux.php](http://www.lookpolymers.com/polymer_Lucas-Milhaupt-Black-Flux-Silver-Brazing-Flux.php)

Physical Properties	Metric	English	Comments
pH	9.0	9.0	

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	982 Â°C	1800 Â°F	
Minimum Service Temperature, Air	593 Â°C	1100 Â°F	

Descriptive Properties	Value	Comments
Composition	Potassium salts of boron and fluorine	
Dilution	Water (60cc/lb)	Heat 150-170F
Type	Paste - Particle size #325 mesh or finer	

## Contact Songhan Plastic Technology Co.,Ltd.

Website : [www.lookpolymers.com](http://www.lookpolymers.com)

Email : [sales@lookpolymers.com](mailto:sales@lookpolymers.com)

Tel : +86 021-51131842

Mobile : +86 13061808058

Skype : lookpolymers

Address : United North Road 215, Fengxian District, Shanghai City, China