

Master Bond UV15DC80 One Component, UV and Heat Curable Epoxy System

Category: Polymer, Thermoset, Epoxy, Epoxy Cure Resin

Material Notes:

Master Bond UV15DC80 is a special dual cure epoxy based system which offers a primary cure utilizing UV light along with a secondary heat curing mechanism. This system addresses the problem of curing areas on parts that do not allow UV light curing because of "shadowing" issues. Most noteworthy is that the heat cure portion can be initiated at only 80°C rather than at the more common 125°C.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Master-Bond-UV15DC80-One-Component-UV-and-Heat-Curable-Epoxy-System.php

Physical Properties	Metric	English	Comments
Viscosity	50000 - 70000 cP	50000 - 70000 cP	uncured coating

Mechanical Properties	Metric	English	Comments
Hardness, Shore D	>= 70	>= 70	
Tensile Strength	>= 34.5 MPa	>= 5000 psi	
Tensile Modulus	>= 2.41 GPa	>= 350 ksi	

Thermal Properties	Metric	English	Comments
CTE, linear	55.0 - 65.0 μm/m-°C	30.6 - 36.1 μin/in-°F	
Maximum Service Temperature, Air	177 °C	350 °F	
Minimum Service Temperature, Air	-51.1 °C	-60.0 °F	
Glass Transition Temp, Tg	>= 125 °C	>= 257 °F	with post cure

Optical Properties	Metric	English	Comments
Refractive Index	1.52	1.52	

Electrical Properties	Metric	English	Comments
Volume Resistivity	>= 1.00e+14 ohm-cm	>= 1.00e+14 ohm-cm	
Dielectric Constant	3.49	3.49	
	@Frequency 60.0 Hz	@Frequency 60.0 Hz	

Processing Properties	Metric	English	Comments
Shelf Life	6.00 Month	6.00 Month	in original unopened containers



Descriptive Properties	Value	Comments
Chemical Resistance	Water	<1% weight gain, 30 month immersion, 75°F

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