

Mitsubishi Xantar® MX 1004 Polycarbonate

Category : Polymer , Thermoplastic , Polycarbonate (PC) , Polycarbonate, Molded

Material Notes:

Xantar® materials are engineered for performance, consistency and reliability. This makes Xantar® resins ideal for interior automotive components, electrical equipment and consumer appliances where quality is a key requirement. The Xantar® range includes: clear and tinted grades for transparent applicationsreinforced materialsFlame retardant and halogen free typeslubricated materials for added wear resistanceMitsubishi Engineering Plastics acquired the Xantar® product line from DSM in 2010.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Mitsubishi-Xantar-MX-1004-Polycarbonate.php

Physical Properties	Metric	English	Comments
Density	1.19 g/cc	0.0430 lb/in ³	ISO 1183
Water Absorption	0.35 %	0.35 %	Sim. to ISO 62
Linear Mold Shrinkage, Flow	0.0060 cm/cm	0.0060 in/in	ISO 294-4
Melt Flow	24.99 g/10 min @Load 1.20 kg, Temperature 300 °C	24.99 g/10 min @Load 2.65 lb, Temperature 572 °F	Calculated from Volume Flow Rate of 21 cm ³ /10min.; ISO 1133

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	55.0 MPa	7980 psi	ISO 527-1/-2
Elongation at Break	>= 50 %	>= 50 %	ISO 527-1/-2
Elongation at Yield	6.0 %	6.0 %	ISO 527-1/-2
Tensile Modulus	2.20 GPa	319 ksi	ISO 527-1/-2
Flexural Strength	80.0 MPa	11600 psi	ISO 178
Flexural Modulus	2.30 GPa	334 ksi	ISO 178
Izod Impact, Notched (ISO)	50.0 kJ/m ² @Temperature 23.0 °C	23.8 ft-lb/in ² @Temperature 73.4 °F	ISO 180/4A

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	65.0 µm/m-°C @Temperature 20.0 °C	36.1 µin/in-°F @Temperature 68.0 °F	ISO 11359-1/-2
Maximum Service Temperature, Air	125 °C	257 °F	Ball Pressure Temperature; IEC 60695-10-2
Deflection Temperature at 1.8 MPa			

(264 psi) Thermal Properties	115 °C Metric	239 °F English	ISO 75-1/-2 Comments
Vicat Softening Point	135 °C	275 °F	50°C/h 50N; ISO 306
Flammability, UL94	V-0	V-0	IEC 60695-11-10
	@Thickness 1.60 mm	@Thickness 0.0630 in	
	V-0	V-0	IEC 60695-11-10
	@Thickness 3.00 mm	@Thickness 0.118 in	
Oxygen Index	33 %	33 %	ISO 4589-1/-2
Glow Wire Test	775 °C	1430 °F	Glow Wire Ignition Temperature; IEC 60695-2-13
	@Thickness 3.00 mm	@Thickness 0.118 in	
	800 °C	1470 °F	Glow Wire Ignition Temperature; IEC 60695-2-13
	@Thickness 1.50 mm	@Thickness 0.0591 in	
	960 °C	1760 °F	Glow Wire Flammability Index; IEC 60695-2-12
	@Thickness 1.50 mm	@Thickness 0.0591 in	
	960 °C	1760 °F	Glow Wire Flammability Index; IEC 60695-2-12
	@Thickness 3.00 mm	@Thickness 0.118 in	

Electrical Properties	Metric	English	Comments
Volume Resistivity	>= 1.00e+15 ohm-cm	>= 1.00e+15 ohm-cm	IEC 60093
Surface Resistance	>= 1.00e+15 ohm	>= 1.00e+15 ohm	IEC 60093
Dielectric Constant	3.0	3.0	IEC 60250
	@Frequency 1e+6 Hz	@Frequency 1e+6 Hz	
	3.1	3.1	IEC 60250
	@Frequency 100 Hz	@Frequency 100 Hz	
Dielectric Strength	29.0 kV/mm	737 kV/in	IEC 60243-1
Dissipation Factor	0.0018	0.0018	IEC 60250
	@Frequency 100 Hz	@Frequency 100 Hz	
	0.0082	0.0082	IEC 60250
	@Frequency 1e+6 Hz	@Frequency 1e+6 Hz	
Comparative Tracking Index	325 V	325 V	IEC 60112
	>= 600 V	>= 600 V	PLC 0; UL 746A

Descriptive Properties	Value	Comments
Flame Retardant	Yes	
Flame Retarding Agent	Yes	
High impact or impact modified	Yes	
Injection molding	Yes	
Release Agent	Yes	
Without Fillers	Yes	

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