

## Multibase Multi-Flex<sup>®</sup> D 3104-8 TPO Thermoplastic Polyolefin Elastomer

Category : Polymer , Thermoplastic , Elastomer, TPE , Polyolefin

### Material Notes:

Features: Chemical Resistance, Good Paintable Ozone Resistant Thermal Stability, Good Density, Low Tear Strength, Good Scratch Resistant  
Forms: Pellets Processing Method: Injection Molding Uses: Automotive Applications Information provided by Multibase

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Multibase-Multi-Flex-D-3104-8-TPO-Thermoplastic-Polyolefin-Elastomer.php](http://www.lookpolymers.com/polymer_Multibase-Multi-Flex-D-3104-8-TPO-Thermoplastic-Polyolefin-Elastomer.php)

Physical Properties	Metric	English	Comments
Specific Gravity	0.942 g/cc	0.942 g/cc	ASTM 792
Linear Mold Shrinkage	0.012 cm/cm	0.012 in/in	ASTM D955
Melt Flow	5.0 g/10 min @Load 2.16 kg, Temperature 230 °C	5.0 g/10 min @Load 4.76 lb, Temperature 446 °F	ASTM D1238

Mechanical Properties	Metric	English	Comments
Hardness, Shore D	40	40	10 seconds; ASTM D2240
Tensile Strength, Yield	12.1 MPa	1760 psi	Elastic; ASTM D412
Elongation at Break	600 %	600 %	Elastic; ASTM D412
Flexural Modulus	0.207 GPa	30.0 ksi	ASTM D790
Tear Strength	77.1 kN/m	440 pli	ASTM D624

Processing Properties	Metric	English	Comments
Rear Barrel Temperature	177 - 199 °C	350 - 390 °F	
Middle Barrel Temperature	199 - 221 °C	390 - 430 °F	
Front Barrel Temperature	221 - 232 °C	430 - 450 °F	
Nozzle Temperature	6.11 - 232 °C	43.0 - 450 °F	
Melt Temperature	232 °C	450 °F	
Mold Temperature	37.8 °C	100 °F	

Descriptive Properties	Value	Comments
Clamp Tonnage	2-4 tons/in <sup>2</sup>	
Screw L/D Ratio	20:1	

Descriptive Properties	Value	Comments
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## Contact Songhan Plastic Technology Co.,Ltd.

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