

Multibase TPSiV® 4100-60A Thermoplastic Elastomer

Category : Polymer , Thermoplastic , Elastomer, TPE , Thermoplastic Vulcanizate Elastomer (TPV) , Silicone, Thermoplastic

Material Notes:

FEATURES & BENEFITS: Soft silky feel; Excellent abrasion and scratch resistance; Excellent bonding to PC, ABS; Low compression

setAPPLICATIONS: Solution for soft touch overmolding on consumer electronics, mobile communication devices, computers, and sport

&leisure applications.; Seals and enclosures.Information provided by Multibase, a Dow Corning Company

Order this product through the following link:

http://www.lookpolymers.com/polymer_Multibase-TPSiV-4100-60A-Thermoplastic-Elastomer.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.18 g/cc	1.18 g/cc	ISO 1183
Linear Mold Shrinkage	0.010 - 0.030 cm/cm	0.010 - 0.030 in/in	
Melt Flow	10 g/10 min @Load 10.0 kg, Temperature 190 °C	10 g/10 min @Load 22.0 lb, Temperature 374 °F	ISO 1133

Mechanical Properties	Metric	English	Comments
Hardness, Shore A	64	64	ISO 868
Tensile Strength	8.90 MPa	1290 psi	ISO 37
Tensile Strength, Ultimate	2.80 MPa	406 psi	ISO 37
Elongation at Break	830 %	830 %	ISO 37
Flexural Strength	1.50 MPa	218 psi	ISO 178
Flexural Modulus	0.0273 GPa	3.96 ksi	ISO 178
Tear Strength	44.6 kN/m	254 pli	ISO 34
Taber Abrasion, mg/1000 Cycles	51	51	ASTM D3389
Compression Set	15 % @Temperature 23.0 °C, Time 79200 sec	15 % @Temperature 73.4 °F, Time 22.0 hour	ISO 815
	45 % @Temperature 70.0 °C, Time 79200 sec	45 % @Temperature 158 °F, Time 22.0 hour	ISO 815

Processing Properties	Metric	English	Comments
Feed Temperature	165 - 175 °C	329 - 347 °F	

Processing Properties	Metric	English	Comments
Front Barrel Temperature	180 - 195 °C	356 - 383 °F	
Nozzle Temperature	185 - 200 °C	365 - 392 °F	
Melt Temperature	195 °C	383 °F	
Mold Temperature	20.0 - 40.0 °C	68.0 - 104 °F	
Drying Temperature	65.0 - 80.0 °C	149 - 176 °F	
Dry Time	2 - 4 hour	2 - 4 hour	

Descriptive Properties	Value	Comments
Injection Speed	MED-FAST	

Contact Songhan Plastic Technology Co.,Ltd.

Website : www.lookpolymers.com

Email : sales@lookpolymers.com

Tel : +86 021-51131842

Mobile : +86 13061808058

Skype : lookpolymers

Address : United North Road 215,Fengxian District, Shanghai City,China