

Multibase TPSiV® 4200-80A Thermoplastic Elastomer

Category : Polymer , Thermoplastic , Elastomer, TPE , Thermoplastic Vulcanizate Elastomer (TPV) , Silicone, Thermoplastic

Material Notes:

FEATURES & BENEFITS: Soft silky feel; Excellent abrasion and scratch resistance; Excellent bonding to PC, ABS; Good chemical

resistanceAPPLICATIONS: Solution for soft touch overmolding on consumer electronics, mobile communication devices, computers, and sport & leisure applications.; Seals and enclosures. Information provided by Multibase, a Dow Corning Company

Order this product through the following link:

http://www.lookpolymers.com/polymer_Multibase-TPSiV-4200-80A-Thermoplastic-Elastomer.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.19 g/cc	1.19 g/cc	ISO 1183
Linear Mold Shrinkage	0.010 - 0.030 cm/cm	0.010 - 0.030 in/in	
Melt Flow	54 g/10 min @Load 10.0 kg, Temperature 190 °C	54 g/10 min @Load 22.0 lb, Temperature 374 °F	ISO 1133

Mechanical Properties	Metric	English	Comments
Hardness, Shore A	83	83	ISO 868
Tensile Strength	15.4 MPa	2230 psi	ISO 37
Tensile Strength, Ultimate	7.80 MPa	1130 psi	ISO 37
Elongation at Break	330 %	330 %	ISO 37
Flexural Strength	4.70 MPa	682 psi	ISO 178
Flexural Modulus	0.0644 GPa	9.34 ksi	ISO 178
Tear Strength	60.0 kN/m	342 pli	ISO 34
Taber Abrasion, mg/1000 Cycles	56	56	ASTM D3389
Compression Set	28 % @Temperature 23.0 °C, Time 79200 sec	28 % @Temperature 73.4 °F, Time 22.0 hour	ISO 815
	84 % @Temperature 70.0 °C, Time 79200 sec	84 % @Temperature 158 °F, Time 22.0 hour	ISO 815

Processing Properties	Metric	English	Comments
Feed Temperature	165 - 175 °C	329 - 347 °F	

Processing Properties	Metric	English	Comments
Front Barrel Temperature	180 - 195 °C	356 - 383 °F	
Nozzle Temperature	185 - 200 °C	365 - 392 °F	
Melt Temperature	195 °C	383 °F	
Mold Temperature	20.0 - 40.0 °C	68.0 - 104 °F	
Drying Temperature	65.0 - 80.0 °C	149 - 176 °F	
Dry Time	2 - 4 hour	2 - 4 hour	

Descriptive Properties	Value	Comments
Injection Speed	MED-FAST	

Contact Songhan Plastic Technology Co.,Ltd.

Website : www.lookpolymers.com
Email : sales@lookpolymers.com
Tel : +86 021-51131842
Mobile : +86 13061808058
Skype : lookpolymers
Address : United North Road 215,Fengxian District, Shanghai City,China