

ND Industries 240 Structural Adhesive

Category : Polymer , Adhesive , Thermoset

Material Notes:

Excellent impact and solvent resistance

Order this product through the following link:

http://www.lookpolymers.com/polymer_ND-Industries-240-Structural-Adhesive.php

Physical Properties	Metric	English	Comments
Viscosity	15000 cP	15000 cP	Thixotropic

Mechanical Properties	Metric	English	Comments
Shear Strength	20.7 MPa	3000 psi	

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	163 °C	325 °F	
Minimum Service Temperature, Air	-53.9 °C	-65.0 °F	

Processing Properties	Metric	English	Comments
Cure Time	0.333 - 1.00 min	0.00556 - 0.0167 hour	With Excel 600392 primer (Fixture)
	1440 min	24.0 hour	With Primer (Full)

Descriptive Properties	Value	Comments
Color	Amber	
Curing Mechanism	Excel Activator	
Gap Fill, in.	0.5	

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