

ND Industries High Temperature SuperGlue 311

Category : Polymer , Adhesive , Thermoset

Material Notes:

Very high viscosity with thermal cycling resistance

Order this product through the following link:

http://www.lookpolymers.com/polymer_ND-Industries-High-Temperature-SuperGlue-311.php

Physical Properties	Metric	English	Comments
Viscosity	4000 - 6000 cP	4000 - 6000 cP	

Mechanical Properties	Metric	English	Comments
Shear Strength	27.6 - 41.4 MPa	4000 - 6000 psi	

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	98.9 °C	210 °F	
Minimum Service Temperature, Air	-53.9 °C	-65.0 °F	

Processing Properties	Metric	English	Comments
Cure Time	0.583 - 1.00 min	0.00972 - 0.0167 hour	On Steel (Fixture)
	1440 min	24.0 hour	On Steel (Full)

Descriptive Properties	Value	Comments
Color	Clear	
Gap Fill, in.	0.008	

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