

ND Industries NutGrade® 122 Removable Threadlocker

Category : Polymer , Adhesive , Thermoset

Material Notes:

A medium strength, oil tolerant threadlocker. Seals most types of nuts and bolts allowing disassembly using standard tools. Typical Uses: studs and bolts, threaded pipe fittings, and locking nuts or bolts larger than .25" in diameter.

Order this product through the following link:

http://www.lookpolymers.com/polymer_ND-Industries-NutGrade-122-Removable-Threadlocker.php

Physical Properties	Metric	English	Comments
Viscosity	1800 - 2100 cP	1800 - 2100 cP	Thixotropic

Mechanical Properties	Metric	English	Comments
Impact Test	4.52 - 6.78 J	3.33 - 5.00 ft-lb	Prevail
	11.3 - 14.7 J	8.33 - 10.8 ft-lb	Break

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	149 °C	300 °F	
Minimum Service Temperature, Air	-53.9 °C	-65.0 °F	

Processing Properties	Metric	English	Comments
Cure Time	<= 1.00 min	<= 0.0167 hour	With Primer (Fixture)
	10.0 min	0.167 hour	On steel (fixture)
	1440 min	24.0 hour	With Primer (Full)
	1440 min	24.0 hour	On steel (Full)

Descriptive Properties	Value	Comments
Color	Blue	
Gap Fill, in.	0.005	

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