

ND Industries SuperGlue Ethyl 320

Category : Polymer , Adhesive , Thermoset

Material Notes:

Very low viscosity for pre-assembled componentsMeets military spec Mil-A-46050C Type II Class I

Order this product through the following link:

http://www.lookpolymers.com/polymer_ND-Industries-SuperGlue-Ethyl-320.php

Physical Properties	Metric	English	Comments
Viscosity	5.0 - 15 cP	5.0 - 15 cP	

Mechanical Properties	Metric	English	Comments
Shear Strength	18.6 - 22.1 MPa	2700 - 3200 psi	

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	82.2 °C	180 °F	
Minimum Service Temperature, Air	-53.9 °C	-65.0 °F	

Processing Properties	Metric	English	Comments
Cure Time	0.167 - 0.500 min	0.00278 - 0.00833 hour	On Steel (Fixture)
	1440 min	24.0 hour	On Steel (Full)

Descriptive Properties	Value	Comments
Color	Clear	
Gap Fill, in.	0.002	

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