

ND Industries Toughened Ethyl SuperGlue 310

Category : Polymer , Adhesive , Thermoset

Material Notes:

Black flexible Cyanoacrylate for metal, rubber, and plastic

Order this product through the following link:

http://www.lookpolymers.com/polymer_ND-Industries-Toughened-Ethyl-SuperGlue-310.php

Physical Properties	Metric	English	Comments
Viscosity	2300 - 3800 cP	2300 - 3800 cP	

Mechanical Properties	Metric	English	Comments
Shear Strength	24.1 - 26.9 MPa	3500 - 3900 psi	

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	82.2 °C	180 °F	
Minimum Service Temperature, Air	-53.9 °C	-65.0 °F	

Processing Properties	Metric	English	Comments
Cure Time	1.33 - 2.00 min	0.0222 - 0.0333 hour	On Steel (Fixture)
	1440 min	24.0 hour	On Steel (Full)

Descriptive Properties	Value	Comments
Color	Black	
Gap Fill, in.	0.008	

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