

Nilit FRIANYL A63 E Raw extruded nylon 6.6 for injection molding

Category : Polymer , Thermoplastic , Nylon , Nylon 66

Material Notes:

Raw extruded nylon 6.6 for injection molding (available only in nature).Information provided by Frisetta Polymer, which merged into Nilit Plastics

Order this product through the following link:

http://www.lookpolymers.com/polymer_Nilit-FRIANYL-A63-E-Raw-extruded-nylon-66-for-injection-molding.php

Physical Properties	Metric	English	Comments
Density	1.12 g/cc	0.0405 lb/in ³	ISO 1183
Water Absorption	2.5 - 3.0 %	2.5 - 3.0 %	ISO 62
Water Absorption at Saturation	8.0 - 9.0 %	8.0 - 9.0 %	ISO 62
Viscosity Measurement	145	145	Viscosity index; ISO 307
Linear Mold Shrinkage	0.014 - 0.024 cm/cm	0.014 - 0.024 in/in	FRISSETTA Test Method

Mechanical Properties	Metric	English	Comments
Ball Indentation Hardness	120 MPa	17400 psi	ISO 2039-1
Tensile Strength at Break	80.0 MPa	11600 psi	ISO 527
Elongation at Break	10 %	10 %	ISO 527
Tensile Modulus	3.00 GPa	435 ksi	ISO 527
Flexural Strength	75.0 MPa	10900 psi	ISO 178
Flexural Modulus	2.60 GPa	377 ksi	ISO 178
Charpy Impact Unnotched	NB	NB	ISO 179/1eU
	NB	NB	DIN 53453
	NB	NB	ISO 179/1eU
	@Temperature -30.0 °C	@Temperature -22.0 °F	
	NB	NB	DIN 53453
	@Temperature -40.0 °C	@Temperature -40.0 °F	
Charpy Impact, Notched	1.30 J/cm ²	6.19 ft-lb/in ²	DIN 53453
	1.40 J/cm ²	6.66 ft-lb/in ²	ISO 179/1eA
	0.650 J/cm ²	3.09 ft-lb/in ²	DIN 53453

Mechanical Properties	Metric @ Temperature -40.0 °C	English @ Temperature -40.0 °F	Comments
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Thermal Properties	Metric	English	Comments
Melting Point	256 °C	493 °F	ISO 3146 DSC
Maximum Service Temperature, Air	90.0 °C	194 °F	Continuous; FRISETTA Test Method
Deflection Temperature at 0.46 MPa (66 psi)	200 °C	392 °F	ISO 75
Deflection Temperature at 1.8 MPa (264 psi)	100 °C	212 °F	ISO 75

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+15 ohm-cm	1.00e+15 ohm-cm	IEC 93
Dissipation Factor	0.020 @Frequency 1e+6 Hz	0.020 @Frequency 1e+6 Hz	IEC 250
Comparative Tracking Index	550 V	550 V	CTI-M 100; IEC 112
	600 V	600 V	CTI 100; IEC 112

Contact Songhan Plastic Technology Co.,Ltd.

Website : www.lookpolymers.com

Email : sales@lookpolymers.com

Tel : +86 021-51131842

Mobile : +86 13061808058

Skype : lookpolymers

Address : United North Road 215,Fengxian District, Shanghai City,China