

Nilit FRIANYL A63 H-KV30 Nylon 6.6 for injection molding, 30% glass ball reinforced

Category : Polymer , Thermoplastic , Nylon , Nylon 66

Material Notes:

Nylon 6.6 for injection molding, heat stabilized (dark natural color). Information provided by Frisetta Polymer, which merged into Nilit Plastics

Order this product through the following link:

http://www.lookpolymers.com/polymer_Nilit-FRIANYL-A63-H-KV30-Nylon-66-for-injection-molding-30-glass-ball-reinforced.php

Physical Properties	Metric	English	Comments
Density	1.35 g/cc	0.0488 lb/in ³	ISO 1183
Water Absorption	1.5 - 2.5 %	1.5 - 2.5 %	ISO 62
Water Absorption at Saturation	6.0 - 8.0 %	6.0 - 8.0 %	ISO 62
Viscosity Measurement	145	145	Viscosity index; ISO 307
Linear Mold Shrinkage	0.0050 - 0.015 cm/cm	0.0050 - 0.015 in/in	FRISSETTA Test Method

Mechanical Properties	Metric	English	Comments
Ball Indentation Hardness	175 MPa	25400 psi	ISO 2039-1
Tensile Strength at Break	85.0 MPa	12300 psi	ISO 527
Elongation at Break	4.0 %	4.0 %	ISO 527
Tensile Modulus	4.50 GPa	653 ksi	ISO 527
Flexural Strength	115 MPa	16700 psi	ISO 178
Flexural Modulus	3.80 GPa	551 ksi	ISO 178
Charpy Impact Unnotched	1.90 J/cm ²	9.04 ft-lb/in ²	DIN 53453
	3.00 J/cm ²	14.3 ft-lb/in ²	ISO 179/1eU
	1.40 J/cm ²	6.66 ft-lb/in ²	DIN 53453
	@Temperature -40.0 °C	@Temperature -40.0 °F	
Charpy Impact, Notched	0.500 J/cm ²	2.38 ft-lb/in ²	DIN 53453
	0.600 J/cm ²	2.86 ft-lb/in ²	ISO 179/1eA

Thermal Properties	Metric	English	Comments
Melting Point	256 °C	493 °F	ISO 3146 DSC

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	130 °C	266 °F	Continuous; FRISETTA Test Method
Deflection Temperature at 0.46 MPa (66 psi)	220 °C	428 °F	ISO 75
Deflection Temperature at 1.8 MPa (264 psi)	200 °C	392 °F	ISO 75

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+15 ohm-cm	1.00e+15 ohm-cm	IEC 93
Dissipation Factor	0.020 @Frequency 1e+6 Hz	0.020 @Frequency 1e+6 Hz	IEC 250
Comparative Tracking Index	550 V	550 V	CTI 100; IEC 112

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