

Nilit FRIANYL B63 KF20 Nylon 6 for injection molding, 20% short glass fiber reinforced

Category : Polymer , Thermoplastic , Nylon , Nylon 6 , Nylon 6, 20% Glass Fiber Filled

Material Notes:

Nylon 6 for injection molding. Information provided by Frisetta Polymer, which merged into Nilit Plastics

Order this product through the following link:

http://www.lookpolymers.com/polymer_Nilit-FRIANYL-B63-KF20-Nylon-6-for-injection-molding-20-short-glass-fiber-reinforced.php

Physical Properties	Metric	English	Comments
Density	1.26 g/cc	0.0455 lb/in ³	ISO 1183
Water Absorption	1.5 - 2.5 %	1.5 - 2.5 %	ISO 62
Water Absorption at Saturation	7.0 - 8.0 %	7.0 - 8.0 %	ISO 62
Viscosity Measurement	145	145	Viscosity index; ISO 307
Linear Mold Shrinkage	0.0070 - 0.016 cm/cm	0.0070 - 0.016 in/in	FRISSETTA Test Method

Mechanical Properties	Metric	English	Comments
Ball Indentation Hardness	165 MPa	23900 psi	ISO 2039-1
Tensile Strength at Break	70.0 MPa	10200 psi	ISO 527
Elongation at Break	8.0 %	8.0 %	ISO 527
Tensile Modulus	4.20 GPa	609 ksi	ISO 527
Flexural Strength	90.0 MPa	13100 psi	ISO 178
Flexural Modulus	3.30 GPa	479 ksi	ISO 178
Charpy Impact Unnotched	2.20 J/cm ²	10.5 ft-lb/in ²	DIN 53453
	2.00 J/cm ² @Temperature -40.0 °C	9.52 ft-lb/in ² @Temperature -40.0 °F	DIN 53453
Charpy Impact, Notched	0.500 J/cm ²	2.38 ft-lb/in ²	DIN 53453

Thermal Properties	Metric	English	Comments
Melting Point	221 °C	430 °F	ISO 3146 DSC
Maximum Service Temperature, Air	110 °C	230 °F	Continuous; FRISSETTA Test Method
Deflection Temperature at 0.46 MPa (66 psi)	220 °C	428 °F	ISO 75

Deflection Temperature at 1.8 MPa [204 psi]			
Thermal Properties	Metric	English	Comments
Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+15 ohm-cm	1.00e+15 ohm-cm	IEC 93
Dissipation Factor	0.020	0.020	IEC 250
	@Frequency 1e+6 Hz	@Frequency 1e+6 Hz	
Comparative Tracking Index	575 V	575 V	CTI 100; IEC 112

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