

Nylene® 721 Nylon 6

Category: Polymer, Thermoplastic, Nylon, Nylon 6, Nylon 6, Impact Grade

Material Notes:

Dry as molded. Injection molding grade. Nylene 721 is a medium impact modified nylon for fast, easy molding. Parts molded from 721 have good impact strength right out of the mold without post conditioning. Stiffness is near that of unmodified nylon 6. Cylinder temperatures should be in the 450 - 500°F range.ALM, Nylene Canada, and Custom Resins are all operting companies of Polymeric Resources Corporation.

Order this product through the following link: http://www.lookpolymers.com/polymer_Nylene-721-Nylon-6.php

Physical Properties	Metric	English	Comments
Density	1.10 g/cc	0.0397 lb/in³	ASTM D792

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	62.0 MPa	8990 psi	ASTM D638
Elongation at Break	200 %	200 %	ASTM D638
Flexural Modulus	2.10 GPa	305 ksi	ASTM D790
Izod Impact, Notched	1.60 J/cm	3.00 ft-lb/in	ASTM D256

Thermal Properties	Metric	English	Comments
Deflection Temperature at 1.8 MPa (264 psi)	63.0 °C	145 °F	ASTM D648

Processing Properties	Metric	English	Comments
Processing Temperature	245 °C	473 °F	

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