

## Parker Chomerics CHO-MASK II ST Conductive Foil Tape

Category : Polymer , Tape

### Material Notes:

The CHO-MASK II family of EMI foil tapes includes both Standard Tack (ST) and High Tack (HT) versions for providing a conductive, non-corroding surface on painted metal electronic enclosures. CHO-MASK II tapes consist of recessed polyester paint masking film covering a layer of either 1 oz. (28.4g) or 2 oz. (56.7g) tinplated copper foil. The back of the foil features a conductive pressure sensitive adhesive (PSA). CHO-MASK II tape is applied to clean metal frame, door and panel surfaces where electrical continuity is required. After painting, the peel-off mask is easily removed, allowing the paint to seal both edges of the foil layer. The foil imparts a clean, electrically conductive path from the panel, through an EMI gasket, to the cabinet frame. It also provides grounding points within the enclosure. Application: Oven bake under 350°F (177°C); Suitable for flat flange and radius applications; No length restriction. Information provided by Chomerics

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Parker-Chomerics-CHO-MASK-II-ST-Conductive-Foil-Tape.php](http://www.lookpolymers.com/polymer_Parker-Chomerics-CHO-MASK-II-ST-Conductive-Foil-Tape.php)

| Physical Properties | Metric       | English  | Comments                          |
|---------------------|--------------|----------|-----------------------------------|
| Thickness           | 35.6 microns | 1.40 mil | 1 oz. Tinned Copper Foil          |
|                     | 45.7 microns | 1.80 mil | Acrylic Adhesive                  |
|                     | 71.1 microns | 2.80 mil | 2 oz Tinned Copper Foil           |
|                     | 81.3 microns | 3.20 mil | 2 oz. Total Thickness; ASTM D1000 |
|                     | 117 microns  | 4.60 mil | 1 oz. Total Thickness; ASTM D1000 |

| Thermal Properties               | Metric   | English  | Comments  |
|----------------------------------|----------|----------|-----------|
| Maximum Service Temperature, Air | 82.0 °C  | 180 °F   | Chomerics |
| Minimum Service Temperature, Air | -40.0 °C | -40.0 °F | Chomerics |

| Electrical Properties | Metric      | English     | Comments        |
|-----------------------|-------------|-------------|-----------------|
| Surface Resistance    | <= 0.20 ohm | <= 0.20 ohm | Chomerics TM 71 |

| Processing Properties | Metric                             | English                             | Comments                    |
|-----------------------|------------------------------------|-------------------------------------|-----------------------------|
| Cure Time             | <= 60.0 min<br>@Temperature 185 °C | <= 1.00 hour<br>@Temperature 365 °F | Paint Cure Cycle; Chomerics |

| Descriptive Properties    | Value       | Comments                    |
|---------------------------|-------------|-----------------------------|
| Adhesion After Heat Aging | 490 N/m     | 48 hrs. @ 180°C; ASTM D1000 |
| Adhesion Mask to Foil     | 24 oz./inch | ASTM D1000                  |

| Adhesion to Aluminum<br>Descriptive Properties | 543 N/m<br>Value | 48 hrs @ 177°C; ASTM D1000<br>Comments   |
|--|------------------|--|
|  | 700 N/m          | 1 hr @ 177°C; ASTM D1000   |
|  | 718 N/m          | 168 hrs @ 74°C/95% RH; ASTM D1000  |
|  | 893 N/m          | 1 hr @ 204°C; ASTM D1000   |
| Adhesion to Steel                              | 525 N/m          | 48 hrs @ 177°C; ASTM D1000   |
|  | 683 N/m          | 1 hr @ 177°C; ASTM D1000   |
|  | 700 N/m          | 168 hrs @ 74°C/95% RH; ASTM D1000  |
|  | 875 N/m          | 1 hr @ 204°C; ASTM D1000   |
| Chemical Resistance                            | Pass             | Trichloroethane, ethanol, acids, cleaning solvents, and alkaline solutions; ASTM D896-84 |
| Corrosion Resistance                           | Pass             | Salt Fog Chamber at 35°C, 144 hrs; MIL-STD-810   |
| Humidity Exposure                              | Pass             | @ 60°C for 96 hours 95% RH; ASTM D1001   |
| Mask Type                                      | Polyester        |  |

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