

Plaskolite Optix® CA - 900 High Impact Grade Acrylic Resin

Category : Polymer , Thermoplastic , Acrylic (PMMA) , Acrylic, Impact Modified, Molded , Acrylic, Optical Grade, Molded

Material Notes:

OPTIX® impact-modified grades offer 7 to 10 times the impact resistance of general purpose polymers while maintaining optical clarity. Information provided by Plaskolite, Inc.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Plaskolite-Optix-CA-900-High-Impact-Grade-Acrylic-Resin.php

Physical Properties	Metric	English	Comments
Density	1.17 g/cc	0.0423 lb/in ³	ASTM D-792
Linear Mold Shrinkage	0.0020 - 0.0060 cm/cm	0.0020 - 0.0060 in/in	ASTM D-955
Melt Flow	3.7 g/10 min @Load 3.80 kg, Temperature 230 °C	3.7 g/10 min @Load 8.38 lb, Temperature 446 °F	ASTM D-1238

Mechanical Properties	Metric	English	Comments
Tensile Strength	55.2 MPa	8000 psi	ASTM D-638
Elongation at Break	25 %	25 %	ASTM D-638
Modulus of Elasticity	2.00 GPa	290 ksi	ASTM D-638
Flexural Strength	82.7 MPa	12000 psi	ASTM D-790
Izod Impact, Notched	0.427 J/cm @Thickness 6.35 mm	0.800 ft-lb/in @Thickness 0.250 in	ASTM D-256
Gardner Impact	2.82 J @Thickness 3.17 mm	2.08 ft-lb @Thickness 0.125 in	Falling Weight; ASTM D-3029 GB

Thermal Properties	Metric	English	Comments
CTE, linear	70.0 µm/m-°C	38.9 µin/in-°F	ASTM D-696
Maximum Service Temperature, Air	50.0 °C	122 °F	UL -746 ABC
Deflection Temperature at 1.8 MPa (264 psi)	82.2 °C	180 °F	ASTM D-648
Vicat Softening Point	104 °C	220 °F	ASTM D-1525
Flammability, UL94	HB	HB	

Optical Properties	Metric	English	Comments
Haze	<= 2.0 %	<= 2.0 %	ASTM D-1003
Transmission, Visible	92 %	92 %	ASTM D-1003

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