

Plaskolite West Optix® CP - 927 High Impact Acrylic Resin

Category : Polymer , Thermoplastic , Acrylic (PMMA) , Acrylic, Impact Modified, Molded , Acrylic, Optical Grade, Molded

Material Notes:

Optix® impact-modified grades exhibit 7 to 10 times the impact strength of general purpose grades and maintaining the superior optical properties. Each grade is offered in a grade(G) that resists gamma ray radiation sterilization which also meet US Pharmacopoeia XXI class VI toxicity requirements, and FDA food additive regulation 21 CFR 177.1010 (acrylic and modified acrylic plastics, semi-rigid, and rigid). Information provided by Plaskolite West, Inc.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Plaskolite-West-Optix-CP-927-High-Impact-Acrylic-Resin.php

Physical Properties	Metric	English	Comments
Density	1.16 g/cc	0.0419 lb/in ³	ASTM D-792
Linear Mold Shrinkage	0.0020 - 0.0060 cm/cm	0.0020 - 0.0060 in/in	ASTM D-955
Melt Flow	4.5 g/10 min @Load 3.80 kg, Temperature 230 °C	4.5 g/10 min @Load 8.38 lb, Temperature 446 °F	ASTM D-1238

Mechanical Properties	Metric	English	Comments
Tensile Strength	50.3 MPa	7300 psi	ASTM D-638
Elongation at Break	5.3 %	5.3 %	ASTM D-638
Modulus of Elasticity	2.00 GPa	290 ksi	ASTM D-638
Flexural Strength	75.8 MPa	11000 psi	ASTM D-790
Izod Impact, Notched	0.481 J/cm @Thickness 6.35 mm	0.900 ft-lb/in @Thickness 0.250 in	ASTM D-256
Gardner Impact	3.05 J @Thickness 3.17 mm	2.25 ft-lb @Thickness 0.125 in	Falling Weight; ASTM D-3029 GB

Thermal Properties	Metric	English	Comments
CTE, linear	80.0 µm/m-°C	44.4 µin/in-°F	ASTM D-696
Maximum Service Temperature, Air	50.0 °C	122 °F	UL -746 ABC
Deflection Temperature at 1.8 MPa (264 psi)	78.9 °C	174 °F	ASTM D-648
Vicat Softening Point	112 °C	233 °F	ASTM D-1525
Flammability, UL94	HB	HB	

Thermal Properties	Metric	English	Comments
Optical Properties	Metric	English	Comments
Haze	<= 1.8 %	<= 1.8 %	ASTM D-1003
Transmission, Visible	91.3 %	91.3 %	ASTM D-1003

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