

Plastcom SLOVAMID 6 GF 25 FRA 5 Polyamide 6, 25% Glass Fiber, Halogen Flame Retardant

Category : Polymer , Thermoplastic , Nylon , Nylon 6 , Nylon 6, 30% Glass Fiber Filled , Nylon 6, Glass Fiber Filled, Flame Retardant

Material Notes:

Features PA 6 for injection moulding, chemically reinforced with 25% glass fiber, with halogen flame retardant. Main features: flammability in accordance with UL 94 V0 at 1.6mm, glow wire at 960°C, CTI 300. Application for the electrical industry: protectors, coil forms, covers, terminals. Delivered in natural and in the full RAL color scale. Application: Injection Moulding Information Provided by Plastcom spol. s r.o.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Plastcom-SLOVAMID-6-GF-25-FRA-5-Polyamide-6-25-Glass-Fiber-Halogen-Flame-Retardant.php

Physical Properties	Metric	English	Comments
Density	1.49 g/cc	0.0538 lb/in ³	STN 64 0111
Linear Mold Shrinkage	0.0072 cm/cm	0.0072 in/in	STN 64 0808
Linear Mold Shrinkage, Transverse	0.0146 cm/cm	0.0146 in/in	STN 64 0808
Melt Flow	2.0 g/10 min @Load 2.16 kg, Temperature 230 °C	2.0 g/10 min @Load 4.76 lb, Temperature 446 °F	STN EN ISO 1133

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	135 MPa	19600 psi	STN EN ISO 527-2
Elongation at Break	2.0 %	2.0 %	STN EN ISO 527-2
Tensile Modulus	10.0 GPa	1450 ksi	STN EN ISO 527-2
Flexural Strength	185 MPa	26800 psi	STN EN ISO 178
Flexural Modulus	7.50 GPa	1090 ksi	STN EN ISO 178
Charpy Impact Unnotched	2.50 J/cm ² @Temperature -20.0 °C	11.9 ft-lb/in ² @Temperature -4.00 °F	STN EN ISO 179
	3.00 J/cm ² @Temperature 23.0 °C	14.3 ft-lb/in ² @Temperature 73.4 °F	STN EN ISO 179
Charpy Impact, Notched	0.150 J/cm ² @Temperature -20.0 °C	0.714 ft-lb/in ² @Temperature -4.00 °F	STN EN ISO 179
	0.200 J/cm ² @Temperature 23.0 °C	0.952 ft-lb/in ² @Temperature 73.4 °F	STN EN ISO 179

Thermal Properties	Metric	English	Comments
Melting Point	220 °C	428 °F	DSC; STN EN ISO 3146
Deflection Temperature at 1.8 MPa (264 psi)	200 °C	392 °F	STN EN ISO 75/A
Vicat Softening Point	210 °C	410 °F	B; STN EN ISO 306
Flammability, UL94	V-0	V-0	
Glow Wire Test	960 °C	1760 °F	STN IEC 60695-2-10

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+15 ohm-cm	1.00e+15 ohm-cm	STN IEC 60093
Surface Resistance	1.00e+15 ohm	1.00e+15 ohm	STN IEC 60093
Dielectric Strength	14.0 kV/mm	356 kV/in	STN IEC 60243
Comparative Tracking Index	225 V	225 V	STN 34 6468

Processing Properties	Metric	English	Comments
Melt Temperature	250 - 270 °C	482 - 518 °F	
Mold Temperature	50.0 - 70.0 °C	122 - 158 °F	
Drying Temperature	80.0 °C	176 °F	
Dry Time	4 hour	4 hour	
Moisture Content	0.15 %	0.15 %	STN EN ISO 960
Injection Pressure	70.0 - 100 MPa	10200 - 14500 psi	

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