

Plastcom SLOVAMID 6 NG GF 20 PA6, 20% glass fibre

Category : Polymer , Thermoplastic , Nylon , Nylon 6 , Nylon 6, 20% Glass Fiber Filled

Material Notes:

FeaturesPA 6 for injection moulding, chemically strengthened with 20% glass fibre. Application: impacted mouldings and mouldings with high strength applied in automotive, electrical, engineering and consumer-goods industry, eg.: grips for electro tools, hobby tools, gears, cases of the electrottools, cooling skrews of blowers, electromotors, carrying parts in the automotive industry. With the increasing content of GF also the toughness, bending and tensile strength increase as well as the heat application increases up to 250°C and the shrinkage decreases. Delivered in natural mode and in the full RAL colour scale.Packaging, transport, stockingThe product is packed in hermetically closed thick-walled 25 kg PE bags, on a 1.000 kg palette coated in a stretch foil, in big bags with a thick PE foil fixed on a 1.000 kg palette, in paper octabins with a thick PE foil fixed on a 1.000 kg palette or in other packaging according to customer requirements. The transport is provided in closed-up vehicles where the material is protected against movement and mechanical damage. The product requires stocking in closed-up, dry places protected against sun and thermal radiation.Information Provided by Plastcom spol. s r.o.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Plastcom-SLOVAMID-6-NG-GF-20-PA6-20-glass-fibre.php

Physical Properties	Metric	English	Comments
Density	1.28 g/cc	0.0462 lb/in ³	
Viscosity Measurement	0.68 - 1.39	0.68 - 1.39	
Linear Mold Shrinkage	0.0068 cm/cm	0.0068 in/in	
Linear Mold Shrinkage, Transverse	0.0139 cm/cm	0.0139 in/in	
Melt Flow	3.0 g/10 min @Load 0.325 kg, Temperature 270 °C	3.0 g/10 min @Load 0.716 lb, Temperature 518 °F	

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	140 MPa	20300 psi	
Elongation at Break	4.0 %	4.0 %	
Tensile Modulus	6.80 GPa	986 ksi	
Flexural Strength	180 MPa	26100 psi	
Flexural Modulus	5.80 GPa	841 ksi	
Charpy Impact Unnotched	4.00 J/cm ² @Temperature -20.0 °C	19.0 ft-lb/in ² @Temperature -4.00 °F	
	4.50 J/cm ² @Temperature 23.0 °C	21.4 ft-lb/in ² @Temperature 73.4 °F	

Mechanical Properties	Metric J/cm^2	English lb/in^2	Comments
Charpy Impact, Notched	@Temperature -20.0 °C	@Temperature -4.00 °F	
	0.800 J/cm ²	3.81 ft-lb/in ²	
	@Temperature 23.0 °C	@Temperature 73.4 °F	

Thermal Properties	Metric	English	Comments
Melting Point	220 °C	428 °F	
Deflection Temperature at 1.8 MPa (264 psi)	200 °C	392 °F	
Vicat Softening Point	200 °C	392 °F	B
Flammability, UL94	HB	HB	
Glow Wire Test	650 °C	1200 °F	

Processing Properties	Metric	English	Comments
Melt Temperature	250 - 270 °C	482 - 518 °F	
Mold Temperature	70.0 - 90.0 °C	158 - 194 °F	
Drying Temperature	80.0 °C	176 °F	
Dry Time	4 hour	4 hour	
Moisture Content	0.15 %	0.15 %	
Injection Pressure	70.0 - 120 MPa	10200 - 17400 psi	

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