

PlastxWorld CEVIAN®-V 320 ABS

Category : Polymer , Thermoplastic , ABS Polymer , Acrylonitrile Butadiene Styrene (ABS), Impact Grade, Molded

Material Notes:

High Impact ABSThese are typical values and are not intended for specification purposes. UL approved file No. is E47773. Information provided by PlastxWorld Inc.

Order this product through the following link:

http://www.lookpolymers.com/polymer_PlastxWorld-CEVIAN-V-320-ABS.php

Physical Properties	Metric	English	Comments
Density	1.05 g/cc	0.0379 lb/in ³	ASTM D792
Water Absorption	0.30 %	0.30 %	24 hr; ASTM D570
Linear Mold Shrinkage	0.0040 - 0.0060 cm/cm	0.0040 - 0.0060 in/in	ASTM D955
Melt Flow	5.0 g/10 min @Load 3.80 kg, Temperature 230 °C	5.0 g/10 min @Load 8.38 lb, Temperature 446 °F	ASTM D1238

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	110	110	ASTM D785
Tensile Strength, Yield	39.3 MPa	5700 psi	ASTM 638
Flexural Yield Strength	63.4 MPa	9200 psi	ASTM D790
Flexural Modulus	2.14 GPa	310 ksi	ASTM D790
Izod Impact, Notched	3.52 J/cm @Thickness 3.17 mm	6.60 ft-lb/in @Thickness 0.125 in	ASTM D256
	1.76 J/cm @Thickness 3.17 mm, Temperature -30.0 °C	3.30 ft-lb/in @Thickness 0.125 in, Temperature -22.0 °F	ASTM D256

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	88.2 µm/m-°C @Temperature 20.0 °C	49.0 µin/in-°F @Temperature 68.0 °F	ASTM D696
Deflection Temperature at 1.8 MPa (264 psi)	87.0 °C	189 °F	0.5 inch; ASTM D648
Vicat Softening Point	93.0 °C	199 °F	ASTM D1525
Flammability, UL94	HB	HB	

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