

## Plenco 5314 Black (INJ) Impact Grade Phenolic Molding Compound (discontinued \*\*)

Category : Polymer , Thermoset , Phenolic , Phenolic, Novolac, Impact Grade, Filled

### Material Notes:

Plaslok 5314 is the replacement material for the former Union Carbide BMMA-5314. It is a two-stage, impact grade phenolic molding compound suitable for compression, transfer or injection molding of parts where toughness is desired but surface finish is not a requirement. Data provided by Plaslok Corporation. Plaslok Corporation was purchased by Plastics Engineering Company in March 2000. The Plaslok name is no longer used on any products.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Plenco-5314-Black-INJ-Impact-Grade-Phenolic-Molding-Compound-nbspdiscontinued-.php](http://www.lookpolymers.com/polymer_Plenco-5314-Black-INJ-Impact-Grade-Phenolic-Molding-Compound-nbspdiscontinued-.php)

Physical Properties	Metric	English	Comments
Density	1.36 g/cc	0.0491 lb/in <sup>3</sup>	ASTM D792
Apparent Bulk Density	0.450 g/cc	0.0163 lb/in <sup>3</sup>	ASTM D1895
Water Absorption	0.80 %	0.80 %	ASTM D570
Linear Mold Shrinkage	0.012 cm/cm	0.012 in/in	Injection; ASTM D955

Mechanical Properties	Metric	English	Comments
Tensile Strength, Ultimate	48.0 MPa	6960 psi	ASTM D638
Flexural Yield Strength	72.0 MPa	10400 psi	ASTM D790
Flexural Modulus	6.90 GPa	1000 ksi	ASTM D790
Compressive Yield Strength	193 MPa	28000 psi	ASTM D695

Thermal Properties	Metric	English	Comments
Deflection Temperature at 1.8 MPa (264 psi)	160 °C	320 °F	ASTM D648
UL RTI, Electrical	150 °C @Thickness 1.47 mm	302 °F @Thickness 0.0579 in	
UL RTI, Mechanical with Impact	150 °C @Thickness 1.47 mm	302 °F @Thickness 0.0579 in	
UL RTI, Mechanical without Impact	150 °C @Thickness 1.47 mm	302 °F @Thickness 0.0579 in	
Flammability, UL94	HB @Thickness 3.18 mm	HB @Thickness 0.125 in	

Thermal Properties	Metric	English	Comments
	@Thickness 3.18 mm	@Thickness 0.125 in	

Electrical Properties	Metric	English	Comments
Electrical Resistivity	3.00e+11 ohm-cm	3.00e+11 ohm-cm	ASTM D257
Dielectric Constant	5.3	5.3	ASTM D150
	@Frequency 1e+6 Hz	@Frequency 1e+6 Hz	
	8.5	8.5	ASTM D150
	@Frequency 60 Hz	@Frequency 60 Hz	
Dielectric Strength	13.2 kV/mm	335 kV/in	ASTM D149
Dissipation Factor	0.050	0.050	ASTM D150
	@Frequency 1e+6 Hz	@Frequency 1e+6 Hz	
	0.24	0.24	ASTM D150
	@Frequency 60 Hz	@Frequency 60 Hz	
Comparative Tracking Index	138 V	138 V	UL 746

## Contact Songhan Plastic Technology Co.,Ltd.

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