

PolyOne Edgetek® PF-05GF/000 Polysulfone, Glass Filled (discontinued **)

Category : Polymer , Thermoplastic , Polysulfone (PSU)

Material Notes:

Description/Features:Glass Fiber ReinforcedPolyOne First ChoiceInformation provided by PolyOne Corporation.

Order this product through the following link:

http://www.lookpolymers.com/polymer_PolyOne-Edgetek-PF-05GF000-Polysulfone-Glass-Filled-nbspdiscontinued-.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.272 g/cc	1.272 g/cc	ASTM D792
Water Absorption	0.20 %	0.20 %	24 hr. Immersion; ASTM D570
Linear Mold Shrinkage	0.0045 - 0.0055 cm/cm	0.0045 - 0.0055 in/in	ASTM D955

Mechanical Properties	Metric	English	Comments
Tensile Strength, Ultimate	58.6 MPa	8500 psi	Type 1 - Rigids, 0.2 in/min; ASTM D638
Elongation at Break	5.0 %	5.0 %	Type 1 - Rigids, 0.2 in/min; ASTM D638
Tensile Modulus	4.83 GPa	700 ksi	Type 1 - Rigids, 0.2 in/min; ASTM D638
Flexural Strength	89.6 MPa	13000 psi	ASTM D790
Flexural Modulus	4.83 GPa	700 ksi	ASTM D790
Izod Impact, Notched	0.587 J/cm @Thickness 6.35 mm, Temperature 23.0 °C	1.10 ft-lb/in @Thickness 0.250 in, Temperature 73.4 °F	Method A, Injection Molded; ASTM D256

Processing Properties	Metric	English	Comments
Melt Temperature	343 - 382 °C	650 - 720 °F	Molding
Mold Temperature	135 - 149 °C	275 - 300 °F	
Drying Temperature	135 - 149 °C	275 - 300 °F	
Dry Time	2 hour	2 hour	

Descriptive Properties	Value	Comments
Product Form	Pellets	

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