

PolyOne Geon™ Vinyl Rigid Extrusion L0676 Polyvinyl Chloride, Rigid (PVC, Rigid)

Category : Polymer , Thermoplastic , Vinyl (PVC) , PVC, Rigid Grade

Material Notes:

Note: NSF listings are obtained on specific colors. Contact PolyOne for the latest listing of approved colors for this product. Note: The Cell Classification was determined using the notched Izod test with injection molded samples. Information provided by PolyOne

Order this product through the following link:

http://www.lookpolymers.com/polymer_PolyOne-Geon-Vinyl-Rigid-Extrusion-L0676-Polyvinyl-Chloride-Rigid-PVC-Rigid.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.29 g/cc	1.29 g/cc	ASTM D792

Mechanical Properties	Metric	English	Comments
Hardness, Shore D	77	77	15 sec; ASTM D2240
Tensile Strength, Yield	37.6 MPa	5450 psi	Type I, 5.1 mm/min; ASTM D638
Tensile Modulus	2.15 GPa	312 ksi	Type I, 5.1 mm/min; ASTM D638
Flexural Strength	64.6 MPa	9370 psi	ASTM D790
Flexural Modulus	2.19 GPa	318 ksi	ASTM D790
Izod Impact, Notched	0.640 J/cm	1.20 ft-lb/in	Compression Molded, Across Flow; ASTM D256A
	@Thickness 3.18 mm, Temperature -40.0 °C	@Thickness 0.125 in, Temperature -40.0 °F	
	7.00 J/cm	13.1 ft-lb/in	Compression Molded, Across Flow; ASTM D256A
	@Thickness 3.18 mm, Temperature -18.0 °C	@Thickness 0.125 in, Temperature -0.400 °F	
	11.0 J/cm	20.6 ft-lb/in	Compression Molded, Flow; ASTM D256A
	@Thickness 3.18 mm, Temperature 23.0 °C	@Thickness 0.125 in, Temperature 73.4 °F	
	13.0 J/cm	24.4 ft-lb/in	Compression Molded, Across Flow; ASTM D256A
	@Thickness 3.18 mm, Temperature 23.0 °C	@Thickness 0.125 in, Temperature 73.4 °F	
	14.0 J/cm	26.2 ft-lb/in	Injection Molded; ASTM D256A
	@Thickness 3.18 mm, Temperature 23.0 °C	@Thickness 0.125 in, Temperature 73.4 °F	
Dart Drop Total Energy	80.5 J/cm	0.151 ft-lb/mil	Procedure A, C.125; ASTM D4226
	@Temperature 23.0 °C	@Temperature 73.4 °F	

Mechanical Properties	124 J/cm Metric	0.232 ft-lb/mil English	Comments Procedure B, C.125; ASTM D4226
	@Temperature 23.0 °C	@Temperature 73.4 °F	

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	81.0 µm/m-°C	45.0 µin/in-°F	ASTM D696
Deflection Temperature at 1.8 MPa (264 psi)	71.7 °C @Thickness 3.18 mm	161 °F @Thickness 0.125 in	Unannealed; ASTM D648

Processing Properties	Metric	English	Comments
Melt Temperature	182 - 193 °C	360 - 379 °F	

Descriptive Properties	Value	Comments
Agency Ratings	NSF 51	
Ease of Sizing	Acceptable	
Features	High Impact Resistance	
	Low Temperature Impact Resistance	
Forms	Pellets	
Generic Material	PVC, Rigid	
Generic Name	Polyvinyl Chloride, Rigid (PVC, Rigid)	
Processing Method	Extrusion	
PVC Cell Classification	16224	ASTM D1784
Regional Availability	Africa & Middle East	
	Asia Pacific	
	Europe	
	North America	
	South America	
Uses	Profiles	

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