

PolyOne Lubri-Tech™ AT-15GF/10T Acetal-Copolymer, Glass Filled, PTFE Lubricated (discontinued **)

Category : Polymer , Thermoplastic , Acetal (POM)

Material Notes:

Description/Features:Glass Fiber ReinforcedPTFE LubricatedPolyOne First ChoiceInformation provided by PolyOne Corporation.

Order this product through the following link:

http://www.lookpolymers.com/polymer_PolyOne-Lubri-Tech-AT-15GF10T-Acetal-Copolymer-Glass-Filled-PTFE-Lubricated-nbspdiscontinued-.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.57 g/cc	1.57 g/cc	ASTM D792
Water Absorption	0.10 %	0.10 %	24 hr. Immersion; ASTM D570
Linear Mold Shrinkage	0.0070 - 0.0080 cm/cm	0.0070 - 0.0080 in/in	ASTM D955

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	75.8 MPa	11000 psi	Type 1 - Rigids, 0.2 in/min; ASTM D638
Elongation at Break	4.0 %	4.0 %	Type 1 - Rigids, 0.2 in/min; ASTM D638
Tensile Modulus	4.83 GPa	700 ksi	Type 1 - Rigids, 0.2 in/min; ASTM D638
Flexural Strength	110 MPa	16000 psi	ASTM D790
Flexural Modulus	4.83 GPa	700 ksi	ASTM D790
Izod Impact, Notched	0.801 J/cm @Thickness 6.35 mm, Temperature 23.0 °C	1.50 ft-lb/in @Thickness 0.250 in, Temperature 73.4 °F	Method A, Injection Molded; ASTM D256

Processing Properties	Metric	English	Comments
Melt Temperature	193 - 227 °C	380 - 440 °F	Molding
Mold Temperature	48.9 - 71.1 °C	120 - 160 °F	
Drying Temperature	71.1 °C	160 °F	
Dry Time	2 hour	2 hour	

Descriptive Properties	Value	Comments
Product Form	Pellets	

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