

PolyOne Lubri-Tech™ ATH-000/5M Acetal-Homopolymer (discontinued **)

Category : Polymer , Thermoplastic , Acetal (POM)

Material Notes:

Description/Features:Molybdenum Disulfide LubricatedInformation provided by PolyOne Corporation.

Order this product through the following link:

http://www.lookpolymers.com/polymer_PolyOne-Lubri-Tech-ATH-0005M-Acetal-Homopolymer-nbspdiscontinued-.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.44 g/cc	1.44 g/cc	ASTM D792
Water Absorption	0.050 % @Thickness 3.17 mm	0.050 % @Thickness 0.125 in	24 hr immersion; ASTM D570
Linear Mold Shrinkage	0.020 - 0.025 cm/cm	0.020 - 0.025 in/in	ASTM D955

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	34.5 MPa	5000 psi	Type 1 - Rigids, 0.2 in/min; ASTM D638
Elongation at Break	6.0 %	6.0 %	Type 1 - Rigids, 0.2 in/min; ASTM D638
Tensile Modulus	2.55 GPa	370 ksi	Type 1 - Rigids, 0.2 in/min; ASTM D638
Flexural Strength	34.5 MPa	5000 psi	ASTM D790
Flexural Modulus	2.55 GPa	370 ksi	ASTM D790
Izod Impact, Notched	0.801 J/cm @Thickness 6.35 mm, Temperature 23.0 °C	1.50 ft-lb/in @Thickness 0.250 in, Temperature 73.4 °F	Method A, Injection Molded; ASTM D256

Thermal Properties	Metric	English	Comments
Deflection Temperature at 0.46 MPa (66 psi)	127 °C	260 °F	Unannealed, 0.125 in bars; ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	121 °C	250 °F	Unannealed, 0.125 in bars; ASTM D648

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