

PolyOne Lubri-Tech™ PK-30CF/10T Polyetheretherketone (PEEK), Carbon Fiber Reinforced, PTFE Lubricated (discon

Category : Polymer , Thermoplastic , Polyketone , Polyetheretherketone (PEEK)

Material Notes:

Description/Features: Carbon Fiber Reinforced PTFE Lubricated PolyOne First Choice Information provided by PolyOne Corporation.

Order this product through the following link:

http://www.lookpolymers.com/polymer_PolyOne-Lubri-Tech-PK-30CF10T-Polyetheretherketone-PEEK-Carbon-Fiber-Reinforced-PTFE-Lubricated-nbspdiscon.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.457 g/cc	1.457 g/cc	ASTM D792
Water Absorption	0.0010 %	0.0010 %	24 hr. Immersion; ASTM D570
Linear Mold Shrinkage	0.0010 cm/cm	0.0010 in/in	ASTM D955

Mechanical Properties	Metric	English	Comments
Tensile Strength, Ultimate	186 MPa	27000 psi	Type 1 - Rigids, 0.2 in/min; ASTM D638
Elongation at Break	3.0 %	3.0 %	Type 1 - Rigids, 0.2 in/min; ASTM D638
Tensile Modulus	15.2 GPa	2200 ksi	Type 1 - Rigids, 0.2 in/min; ASTM D638
Flexural Strength	265 MPa	38500 psi	ASTM D790
Flexural Modulus	15.2 GPa	2200 ksi	ASTM D790
Izod Impact, Notched	1.07 J/cm @Thickness 6.35 mm, Temperature 23.0 °C	2.00 ft-lb/in @Thickness 0.250 in, Temperature 73.4 °F	Method A, Injection Molded; ASTM D256

Thermal Properties	Metric	English	Comments
Deflection Temperature at 1.8 MPa (264 psi)	299 °C	570 °F	Annealed, 0.125 in bars; ASTM D648

Electrical Properties	Metric	English	Comments
Volume Resistivity	10 - 100 ohm-cm	10 - 100 ohm-cm	ASTM D257
Surface Resistivity per Square	10 - 100 ohm	10 - 100 ohm	ASTM D257

Processing Properties	Metric	English	Comments
Melt Temperature	399 - 427 °C	750 - 800 °F	Molding

Processing Properties	Metric	English	Comments
Drying Temperature	149 °C	300 °F	
Dry Time	2 hour	2 hour	

Descriptive Properties	Value	Comments
Product Form	Pellets	

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