

Polykemi AB POLYfill PP CQX8025 R2 Polypropylene, Mineral Reinforced, Scratch Resistant

Category : Polymer , Thermoplastic , Polypropylene (PP) , Polypropylene with 30% Talc Filler

Material Notes:

Information provided by Polykemi AB

Order this product through the following link:

http://www.lookpolymers.com/polymer_Polykemi-AB-POLYfill-PP-CQX8025-R2-Polypropylene-Mineral-Reinforced-Scratch-Resistant.php

Physical Properties	Metric	English	Comments
Density	1.09 g/cc	0.0394 lb/in ³	ISO 1183
Filler Content	25 %	25 %	±2%; Polykemi
Linear Mold Shrinkage	0.013 - 0.015 cm/cm	0.013 - 0.015 in/in	With Flow; ISO 2577
	0.013 - 0.015 cm/cm	0.013 - 0.015 in/in	Across Flow; ISO 2577
Melt Index of Compound	8.0 g/10 min @Load 2.16 kg, Temperature 230 °C	8.0 g/10 min @Load 4.76 lb, Temperature 446 °F	ISO 1133

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	<= 21.0 MPa	<= 3050 psi	ISO/R527
Elongation at Break	25 %	25 %	ISO/R527
Elongation at Yield	8.0 %	8.0 %	ISO/R527
Flexural Strength	<= 36.0 MPa	<= 5220 psi	ISO 178
Flexural Modulus	1.50 GPa @Temperature 23.0 °C	218 ksi @Temperature 73.4 °F	ISO 178
Charpy Impact Unnotched	4.50 J/cm ² @Temperature -20.0 °C	21.4 ft-lb/in ² @Temperature -4.00 °F	ISO 179
	NB @Temperature 23.0 °C	NB @Temperature 73.4 °F	ISO 179
Charpy Impact, Notched	0.500 J/cm ² @Temperature -20.0 °C	2.38 ft-lb/in ² @Temperature -4.00 °F	ISO 179
	1.10 J/cm ² @Temperature 23.0 °C	5.23 ft-lb/in ² @Temperature 73.4 °F	ISO 179

Thermal Properties	Metric	English	Comments
CTE, linear	80.0 - 100 $\mu\text{m/m-}^{\circ}\text{C}$	44.4 - 55.6 $\mu\text{in/in-}^{\circ}\text{F}$	Polykemi
Deflection Temperature at 0.46 MPa (66 psi)	108 $^{\circ}\text{C}$	226 $^{\circ}\text{F}$	120 $^{\circ}\text{C/h}$; ISO 75/1
Deflection Temperature at 1.8 MPa (264 psi)	54.0 $^{\circ}\text{C}$	129 $^{\circ}\text{F}$	120 $^{\circ}\text{C/h}$; ISO 75/1
Vicat Softening Point	70.0 $^{\circ}\text{C}$	158 $^{\circ}\text{F}$	50 $^{\circ}\text{C/h}$; ISO 306
	@Load 5.001 kg	@Load 11.03 lb	
	148 $^{\circ}\text{C}$	298 $^{\circ}\text{F}$	50 $^{\circ}\text{C/h}$; ISO 306
	@Load 1.00 kg	@Load 2.21 lb	
Flammability, UL94	HB	HB	
	@Thickness 1.60 mm	@Thickness 0.0630 in	
Glow Wire Test	750 $^{\circ}\text{C}$	1380 $^{\circ}\text{F}$	IEC 695-2-1
	@Thickness 2.00 mm	@Thickness 0.0787 in	

Processing Properties	Metric	English	Comments
Melt Temperature	230 - 250 $^{\circ}\text{C}$	446 - 482 $^{\circ}\text{F}$	
Mold Temperature	40.0 - 60.0 $^{\circ}\text{C}$	104 - 140 $^{\circ}\text{F}$	
Drying Temperature	70.0 - 80.0 $^{\circ}\text{C}$	158 - 176 $^{\circ}\text{F}$	
Dry Time	2 - 4 hour	2 - 4 hour	in circulation dryer
	2 - 4 hour	2 - 4 hour	in desiccant air dryer
Injection Pressure	40.0 - 70.0 MPa	5800 - 10200 psi	
Back Pressure	1.00 - 1.50 MPa	145 - 218 psi	

Descriptive Properties	Value	Comments
Holding Pressure ()	> 40	% of injection pressure
Injection Speed ()	High	
Scratch Resistance, 10N (dL)	< 0.1	10N Fine Structure; ISO 1518/D65

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