

Polykemi AB POLYfill PP HBK1501515 Polypropylene, Multifiller High Gloss

Category : Polymer , Thermoplastic , Polypropylene (PP) , Polypropylene with 30% Talc Filler

Material Notes:

Information provided by Polykemi AB

Order this product through the following link:

http://www.lookpolymers.com/polymer_Polykemi-AB-POLYfill-PP-HBK1501515-Polypropylene-Multifiller-High-Gloss.php

Physical Properties	Metric	English	Comments
Density	1.18 g/cc	0.0426 lb/in ³	ISO 1183
Filler Content	30 %	30 %	±2%; Polykemi
Linear Mold Shrinkage	0.011 - 0.013 cm/cm	0.011 - 0.013 in/in	Across Flow; ISO 2577
	0.011 - 0.013 cm/cm	0.011 - 0.013 in/in	With Flow; ISO 2577
Melt Index of Compound	30 g/10 min @Load 2.16 kg, Temperature 230 °C	30 g/10 min @Load 4.76 lb, Temperature 446 °F	ISO 1133

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	<= 24.0 MPa	<= 3480 psi	ISO/R527
Elongation at Yield	8.0 %	8.0 %	ISO/R527
Flexural Strength	<= 47.0 MPa	<= 6820 psi	ISO 178
Flexural Modulus	3.00 GPa @Temperature 23.0 °C	435 ksi @Temperature 73.4 °F	ISO 178
	3.70 GPa @Temperature -20.0 °C	537 ksi @Temperature -4.00 °F	ISO 178
Charpy Impact, Notched	0.500 J/cm ² @Temperature 23.0 °C	2.38 ft-lb/in ² @Temperature 73.4 °F	ISO 179

Thermal Properties	Metric	English	Comments
Deflection Temperature at 0.46 MPa (66 psi)	120 °C	248 °F	120°C/h; ISO 75/1
Deflection Temperature at 1.8 MPa (264 psi)	65.0 °C	149 °F	120°C/h; ISO 75/1
Vicat Softening Point	84.0 °C @Load 5.001 kg	183 °F @Load 11.03 lb	50°C/h; ISO 306

Thermal Properties	Metric	English	Comments
	@Load 1.00 kg	@Load 2.21 lb	50°C/h, ISO 306

Processing Properties	Metric	English	Comments
Melt Temperature	205 - 260 °C	401 - 500 °F	
Mold Temperature	40.0 - 80.0 °C	104 - 176 °F	
Drying Temperature	70.0 - 80.0 °C	158 - 176 °F	
Dry Time	2 - 4 hour	2 - 4 hour	in desiccant air dryer
	2 - 4 hour	2 - 4 hour	in circulation dryer
Injection Pressure	40.0 - 110 MPa	5800 - 16000 psi	
Back Pressure	1.00 - 2.00 MPa	145 - 290 psi	

Descriptive Properties	Value	Comments
Holding Pressure ()	20-40	% of injection pressure
Injection Speed ()	High	

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