

Polykemi AB POLYfill PPHC K1035 Polypropylene, Mineral Reinforced

Category : Polymer , Thermoplastic , Polypropylene (PP) , Polypropylene with 40% Talc Filler

Material Notes:

Information provided by Polykemi AB

Order this product through the following link:

http://www.lookpolymers.com/polymer_Polykemi-AB-POLYfill-PPHC-K1035-Polypropylene-Mineral-Reinforced.php

Physical Properties	Metric	English	Comments
Density	1.18 g/cc	0.0426 lb/in ³	ISO 1183
Filler Content	35 %	35 %	±2%; Polykemi
Linear Mold Shrinkage	0.0090 - 0.011 cm/cm	0.0090 - 0.011 in/in	With Flow; ISO 2577
	0.0090 - 0.011 cm/cm	0.0090 - 0.011 in/in	Across Flow; ISO 2577
Melt Index of Compound	1.0 g/10 min @Load 2.16 kg, Temperature 230 °C	1.0 g/10 min @Load 4.76 lb, Temperature 446 °F	ISO 1133

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	<= 23.0 MPa	<= 3340 psi	ISO/R527
Elongation at Yield	7.0 %	7.0 %	ISO/R527
Flexural Strength	<= 45.0 MPa	<= 6530 psi	ISO 178
Flexural Modulus	1.90 GPa @Temperature 23.0 °C	276 ksi @Temperature 73.4 °F	ISO 178
Charpy Impact, Notched	1.50 J/cm ² @Temperature 23.0 °C	7.14 ft-lb/in ² @Temperature 73.4 °F	ISO 179

Thermal Properties	Metric	English	Comments
Deflection Temperature at 0.46 MPa (66 psi)	108 °C	226 °F	120°C/h; ISO 75/1
Deflection Temperature at 1.8 MPa (264 psi)	65.0 °C	149 °F	120°C/h; ISO 75/1
Vicat Softening Point	75.0 °C @Load 5.001 kg	167 °F @Load 11.03 lb	50°C/h; ISO 306
	140 °C @Load 1.00 kg	284 °F @Load 2.21 lb	50°C/h; ISO 306

Thermal Properties Flammability, UL 94	Metric	English	Comments
	@Thickness 1.60 mm	@Thickness 0.0630 in	
Glow Wire Test	750 °C	1380 °F	IEC 695-2-1
	@Thickness 2.00 mm	@Thickness 0.0787 in	

Processing Properties	Metric	English	Comments
Melt Temperature	205 - 260 °C	401 - 500 °F	
Mold Temperature	40.0 - 80.0 °C	104 - 176 °F	
Drying Temperature	70.0 - 80.0 °C	158 - 176 °F	
Dry Time	2 - 4 hour	2 - 4 hour	in circulation dryer
	2 - 4 hour	2 - 4 hour	in desiccant air dryer
Injection Pressure	40.0 - 110 MPa	5800 - 16000 psi	
Back Pressure	1.00 - 2.00 MPa	145 - 290 psi	

Descriptive Properties	Value	Comments
Holding Pressure ()	20-40	% of injection pressure
Injection Speed ()	High	

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