

Polykemi AB POLYfill PPHC K8040G E10 Polypropylene, Mineral Reinforced

Category : Polymer , Thermoplastic , Polypropylene (PP) , Polypropylene with 40% Talc Filler

Material Notes:

Information provided by Polykemi AB

Order this product through the following link:

http://www.lookpolymers.com/polymer_Polykemi-AB-POLYfill-PPHC-K8040G-E10-Polypropylene-Mineral-Reinforced.php

Physical Properties	Metric	English	Comments
Density	1.23 g/cc	0.0444 lb/in ³	ISO 1183
Filler Content	40 %	40 %	±2%; Polykemi
Melt Index of Compound	8.0 g/10 min @Load 2.16 kg, Temperature 230 °C	8.0 g/10 min @Load 4.76 lb, Temperature 446 °F	ISO 1133

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	<= 20.0 MPa	<= 2900 psi	ISO/R527
Flexural Strength	<= 40.0 MPa	<= 5800 psi	ISO 178
Flexural Modulus	1.60 GPa @Temperature 23.0 °C	232 ksi @Temperature 73.4 °F	ISO 178
Charpy Impact, Notched	2.00 J/cm ² @Temperature 23.0 °C	9.52 ft-lb/in ² @Temperature 73.4 °F	ISO 179

Thermal Properties	Metric	English	Comments
Glow Wire Test	750 °C @Thickness 2.00 mm	1380 °F @Thickness 0.0787 in	IEC 695-2-1

Processing Properties	Metric	English	Comments
Melt Temperature	205 - 260 °C	401 - 500 °F	
Mold Temperature	40.0 - 80.0 °C	104 - 176 °F	
Drying Temperature	70.0 - 80.0 °C	158 - 176 °F	
Dry Time	2 - 4 hour	2 - 4 hour	in circulation dryer
	2 - 4 hour	2 - 4 hour	in desiccant air dryer
Injection Pressure	40.0 - 110 MPa	5800 - 16000 psi	

Processing Properties	Metric	English	Comments
	2.00 MPa	290 psi	
Descriptive Properties	Value	Comments	
Holding Pressure ()	20-40	% of injection pressure	
Injection Speed ()	High		

Contact Songhan Plastic Technology Co.,Ltd.

Website : www.lookpolymers.com
Email : sales@lookpolymers.com
Tel : +86 021-51131842
Mobile : +86 13061808058
Skype : lookpolymers
Address : United North Road 215,Fengxian District, Shanghai City,China