

Polykemi AB SCANMID 6 B32^ E Nylon 6, Modified

Category : Polymer , Thermoplastic , Nylon , Nylon 6 , Nylon 6, Impact Grade

Material Notes:

Information provided by Polykemi AB

Order this product through the following link:

http://www.lookpolymers.com/polymer_Polykemi-AB-SCANMID-6-B32-E-Nylon-6-Modified.php

Physical Properties	Metric	English	Comments
Density	1.10 g/cc	0.0397 lb/in ³	ISO 1183
Linear Mold Shrinkage	0.013 cm/cm	0.013 in/in	With Flow; ISO 2577
	0.015 cm/cm	0.015 in/in	Across Flow; ISO 2577

Mechanical Properties	Metric	English	Comments
Hardness, Shore D	75	75	ASTM D2240
	@Time 15.0 sec	@Time 0.00417 hour	
Tensile Strength at Break	<= 70.0 MPa	<= 10200 psi	ISO/R527
Elongation at Break	75 %	75 %	ISO/R527
Elongation at Yield	4.0 %	4.0 %	ISO/R527
Flexural Strength	<= 90.0 MPa	<= 13100 psi	ISO 178
Flexural Modulus	2.30 GPa	334 ksi	ISO 178
	@Temperature 23.0 °C	@Temperature 73.4 °F	
Charpy Impact, Notched	1.10 J/cm ²	5.23 ft-lb/in ²	ISO 179
	@Temperature -20.0 °C	@Temperature -4.00 °F	
	2.00 J/cm ²	9.52 ft-lb/in ²	ISO 179
	@Temperature 23.0 °C	@Temperature 73.4 °F	

Thermal Properties	Metric	English	Comments
Deflection Temperature at 0.46 MPa (66 psi)	175 °C	347 °F	120°C/h; ISO 75/1
Deflection Temperature at 1.8 MPa (264 psi)	60.0 °C	140 °F	120°C/h; ISO 75/1
Vicat Softening Point	195 °C	383 °F	50°C/h; ISO 306
	@Load 5.001 kg	@Load 11.03 lb	

Thermal Properties	HB Metric	HB English	Comments
	@Thickness 1.60 mm	@Thickness 0.0630 in	
Glow Wire Test	650 °C	1200 °F	IEC 695-2-1
	@Thickness 2.00 mm	@Thickness 0.0787 in	

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