

Polymer Resources AC-GP2-TFE5 Acetal Copolymer, 5% PTFE

Category : Polymer , Thermoplastic , Acetal (POM) , Acetal Copolymer, PTFE Filled

Material Notes:

Process: Molding or Extrusion Notes: All physical, mechanical and thermal testing conducted on 1/8-inch thick, un-pigmented, test samples. Information provided by Polymer Resources Corporation.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Polymer-Resources-AC-GP2-TFE5-Acetal-Copolymer-5-PTFE.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.44 g/cc	1.44 g/cc	ASTM D792
Linear Mold Shrinkage	0.018 - 0.021 cm/cm	0.018 - 0.021 in/in	ASTM D955
Melt Flow	6.0 - 12 g/10 min @Load 2.16 kg, Temperature 190 °C	6.0 - 12 g/10 min @Load 4.76 lb, Temperature 374 °F	ASTM D1238

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	51.7 MPa	7500 psi	ASTM D638
Tensile Strength, Yield	50.3 MPa	7300 psi	ASTM D638
Flexural Strength	89.6 MPa	13000 psi	ASTM D790
Flexural Modulus	2.76 GPa	400 ksi	ASTM D790
Izod Impact, Notched	<= 0.534 J/cm @Temperature 22.8 °C	<= 1.00 ft-lb/in @Temperature 73.0 °F	ASTM D256
Gardner Impact	22.6 J	16.7 ft-lb	ASTM D3029

Thermal Properties	Metric	English	Comments
Deflection Temperature at 0.46 MPa (66 psi)	149 °C	300 °F	ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	104 °C	220 °F	ASTM D648
Flammability, UL94	HB @Thickness 1.59 mm	HB @Thickness 0.0626 in	
	HB @Thickness 3.17 mm	HB @Thickness 0.125 in	

Processing Properties	Metric	English	Comments
Rear Barrel Temperature	179 - 191 °C	355 - 375 °F	
Middle Barrel Temperature	185 - 196 °C	365 - 385 °F	
Front Barrel Temperature	191 - 202 °C	375 - 395 °F	
Melt Temperature	199 - 213 °C	390 - 415 °F	
Mold Temperature	82.2 - 107 °C	180 - 225 °F	
Drying Temperature	76.7 - 82.2 °C	170 - 180 °F	
Dry Time	3.00 - 4.00 hour	3.00 - 4.00 hour	

Descriptive Properties	Value	Comments
Vent	0.0005	

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