

Polymer Resources NY66-IM1 Nylon 66, Medium Impact Modified

Category : Polymer , Thermoplastic , Nylon , Nylon 66 , Nylon 66, Impact Grade

Material Notes:

Nylon 66, Medium Impact Modified, Lubricated
Process: Injection Molding
Notes: All physical, mechanical and thermal testing conducted on 1/8-inch thick, un-pigmented, test samples. Nylon grades are tested dry as molded (DAM). Information provided by Polymer Resources Corporation.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Polymer-Resources-NY66-IM1-Nylon-66-Medium-Impact-Modified.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.09 g/cc	1.09 g/cc	ASTM D792
Linear Mold Shrinkage	0.014 - 0.020 cm/cm	0.014 - 0.020 in/in	ASTM D955

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	60.0 MPa	8700 psi	ASTM D638
Tensile Strength, Yield	62.1 MPa	9000 psi	ASTM D638
Flexural Strength	82.7 MPa	12000 psi	ASTM D790
Flexural Modulus	1.93 GPa	280 ksi	ASTM D790
Izod Impact, Notched	1.60 J/cm @Temperature 22.8 °C	3.00 ft-lb/in @Temperature 73.0 °F	ASTM D256

Thermal Properties	Metric	English	Comments
Deflection Temperature at 0.46 MPa (66 psi)	227 °C	440 °F	ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	73.9 °C	165 °F	ASTM D648
Flammability, UL94	HB @Thickness 1.59 mm	HB @Thickness 0.0626 in	
	HB @Thickness 3.17 mm	HB @Thickness 0.125 in	

Processing Properties	Metric	English	Comments
Rear Barrel Temperature	266 - 277 °C	510 - 530 °F	
Middle Barrel Temperature	271 - 282 °C	520 - 540 °F	

Front Barrel Temperature Processing Properties	277 - 288 °C Metric	530 - 550 °F English	Comments
Melt Temperature	277 - 293 °C	530 - 560 °F	
Mold Temperature	65.6 - 93.3 °C	150 - 200 °F	
Drying Temperature	73.9 - 85.0 °C	165 - 185 °F	
Dry Time	3.00 - 4.00 hour	3.00 - 4.00 hour	

Descriptive Properties	Value	Comments
Vent	0.0003	

Contact Songhan Plastic Technology Co.,Ltd.

Website : www.lookpolymers.com

Email : sales@lookpolymers.com

Tel : +86 021-51131842

Mobile : +86 13061808058

Skype : lookpolymers

Address : United North Road 215,Fengxian District, Shanghai City,China