

Polymer Resources NY66-M40-[color]H Nylon, 40% Mineral Filled, Lubricated, Heat Stabilized (DAM)

Category : Polymer , Thermoplastic , Nylon , Nylon 66 , Nylon 66, 40% Mineral Filled

Material Notes:

Process: Injection Molding Notes: All physical, mechanical and thermal testing conducted on 1/8-inch thick, un-pigmented, test samples.

Nylon grades are tested dry as molded (DAM). Information provided by Polymer Resources Corporation.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Polymer-Resources-NY66-M40-colorH-Nylon-40-Mineral-Filled-Lubricated-Heat-Stabilized-DAM.php

Physical Properties	Metric	English	Comments
Density	1.49 g/cc	0.0538 lb/in ³	ASTM D792
Linear Mold Shrinkage	0.0070 - 0.010 cm/cm	0.0070 - 0.010 in/in	ASTM D955

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	96.5 MPa	14000 psi	ASTM D638
Tensile Strength, Yield	96.5 MPa	14000 psi	ASTM D638
Flexural Strength	159 MPa	23000 psi	ASTM D790
Flexural Modulus	6.21 GPa	900 ksi	ASTM D790
Izod Impact, Notched	0.481 J/cm	0.900 ft-lb/in	ASTM D256

Thermal Properties	Metric	English	Comments
Deflection Temperature at 0.46 MPa (66 psi)	238 °C	460 °F	ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	193 °C	380 °F	ASTM D648

Processing Properties	Metric	English	Comments
Rear Barrel Temperature	271 - 282 °C	520 - 540 °F	
Middle Barrel Temperature	277 - 288 °C	530 - 550 °F	
Front Barrel Temperature	293 - 304 °C	560 - 580 °F	
Melt Temperature	288 - 299 °C	550 - 570 °F	
Mold Temperature	65.6 - 104 °C	150 - 220 °F	
Drying Temperature	73.9 - 85.0 °C	165 - 185 °F	

Dry Time Processing Properties	3 - 4 hour Metric	3 - 4 hour English	Comments
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