

Polymer Resources PC-FR2A-D-[color]-3 Polycarbonate, Flame Retardant, Medium Flow, UV-stabilized

Category : Polymer , Thermoplastic , Polycarbonate (PC) , Polycarbonate, Unreinforced, Flame Retardant

Material Notes:

Polycarbonate, Flame Retardant, Medium Flow, UV-stabilized
 Process: Injection Molding
 Notes: All physical, mechanical and thermal testing conducted on 1/8-inch thick, un-pigmented, test samples.
 Information provided by Polymer Resources Corporation.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Polymer-Resources-PC-FR2A-D-color-3-Polycarbonate-Flame-Retardant-Medium-Flow-UV-stabilized.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.21 g/cc	1.21 g/cc	ASTM D792
Linear Mold Shrinkage	0.0050 - 0.0070 cm/cm	0.0050 - 0.0070 in/in	ASTM D955
Melt Flow	9.0 - 16 g/10 min @Load 1.20 kg, Temperature 300 °C	9.0 - 16 g/10 min @Load 2.65 lb, Temperature 572 °F	ASTM D1238

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell M	70	70	ASTM D785
Hardness, Rockwell R	118	118	ASTM D785
Tensile Strength at Break	60.0 MPa	8700 psi	ASTM D638
Tensile Strength, Yield	55.2 MPa	8000 psi	ASTM D638
Elongation at Break	90 %	90 %	ASTM D638
Elongation at Yield	7.0 %	7.0 %	ASTM D638
Flexural Strength	89.6 MPa	13000 psi	ASTM D790
Flexural Modulus	2.21 GPa	320 ksi	ASTM D790
Izod Impact, Notched	6.41 J/cm @Temperature 22.8 °C	12.0 ft-lb/in @Temperature 73.0 °F	ASTM D256
Gardner Impact	36.2 J	26.7 ft-lb	ASTM D3029

Thermal Properties	Metric	English	Comments
Deflection Temperature at 0.46 MPa (66 psi)	135 °C	275 °F	ASTM D648
Deflection Temperature at 1.8 MPa	129 °C	265 °F	

(264 psi) Thermal Properties	Metric	English	ASTM D648 Comments
Vicat Softening Point	146 °C	295 °F	120°C/h, 50 N; ASTM D1525
UL RTI, Electrical	125 °C	257 °F	UL 746
	@Thickness 1.50 mm	@Thickness 0.0591 in	
	125 °C	257 °F	UL 746
	@Thickness 3.00 mm	@Thickness 0.118 in	
UL RTI, Mechanical with Impact	125 °C	257 °F	UL 746
	@Thickness 1.50 mm	@Thickness 0.0591 in	
	125 °C	257 °F	UL 746
	@Thickness 3.00 mm	@Thickness 0.118 in	
UL RTI, Mechanical without Impact	110 °C	230 °F	UL 746
	@Thickness 1.50 mm	@Thickness 0.0591 in	
	110 °C	230 °F	UL 746
	@Thickness 3.00 mm	@Thickness 0.118 in	
Flammability, UL94	V-2	V-2	
	@Thickness 1.50 mm	@Thickness 0.0591 in	
	V-0	V-0	
	@Thickness 3.00 mm	@Thickness 0.118 in	

Optical Properties	Metric	English	Comments
Haze	1.0 %	1.0 %	ASTM D1003
UV Transmittance	85 %	85 %	ASTM D1003

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+15 ohm-cm	1.00e+15 ohm-cm	ASTM D257
Dielectric Strength	25.2 kV/mm	640 kV/in	ASTM D149
Comparative Tracking Index	250 - 400 V	250 - 400 V	UL 746
Hot Wire Ignition, HWI	30 - 60 sec	30 - 60 sec	UL 746
	@Thickness 1.50 mm	@Thickness 0.0591 in	
	60 - 120 sec	60 - 120 sec	UL 746
	@Thickness 3.00 mm	@Thickness 0.118 in	

Electrical Properties	15 - 30 arcs Metric	15 - 30 arcs English	Comments
High Voltage Arc Tracking Rate, HVTR	@Thickness 1.50 mm	@Thickness 0.0591 in	
	30 - 60 arcs	30 - 60 arcs	UL 746
	@Thickness 3.00 mm	@Thickness 0.118 in	
High Voltage Arc-Tracking Rate, HVTR	80.0 - 150 mm/min	3.15 - 5.91 in/min	UL 746

Processing Properties	Metric	English	Comments
Rear Barrel Temperature	271 - 293 °C	520 - 560 °F	
Middle Barrel Temperature	282 - 304 °C	540 - 580 °F	
Front Barrel Temperature	293 - 316 °C	560 - 600 °F	
Melt Temperature	288 - 316 °C	550 - 600 °F	
Mold Temperature	76.7 - 98.9 °C	170 - 210 °F	
Drying Temperature	118 - 124 °C	245 - 255 °F	
Dry Time	3.00 - 4.00 hour	3.00 - 4.00 hour	

Descriptive Properties	Value	Comments
Vent	0.0005	

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