

Polymer Resources PC-GP1-TFE10 Polycarbonate, 10% PTFE, Wear Resistant, Low Flow

Category : Polymer , Thermoplastic , Polycarbonate (PC) , Polycarbonate, PTFE Filled

Material Notes:

Polycarbonate, 10% PTFE, General Purpose, Wear Resistant, Low Flow Process: Injection Molding Notes: All physical, mechanical and thermal testing conducted on 1/8-inch thick, un-pigmented, test samples. Information provided by Polymer Resources Corporation.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Polymer-Resources-PC-GP1-TFE10-Polycarbonate-10-PTFE-Wear-Resistant-Low-Flow.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.22 g/cc	1.22 g/cc	ASTM D792
Linear Mold Shrinkage	0.0050 - 0.0070 cm/cm	0.0050 - 0.0070 in/in	ASTM D955
Melt Flow	7.0 - 12 g/10 min @Load 1.20 kg, Temperature 300 °C	7.0 - 12 g/10 min @Load 2.65 lb, Temperature 572 °F	ASTM D1238

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	55.2 MPa	8000 psi	ASTM D638
Tensile Strength, Yield	55.2 MPa	8000 psi	ASTM D638
Flexural Strength	82.7 MPa	12000 psi	ASTM D790
Flexural Modulus	2.07 GPa	300 ksi	ASTM D790
Izod Impact, Notched	1.60 J/cm @Temperature 22.8 °C	3.00 ft-lb/in @Temperature 73.0 °F	ASTM D256
Gardner Impact	36.2 J	26.7 ft-lb	ASTM D3029

Thermal Properties	Metric	English	Comments
Deflection Temperature at 0.46 MPa (66 psi)	137 °C	278 °F	ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	131 °C	267 °F	ASTM D648

Processing Properties	Metric	English	Comments
Rear Barrel Temperature	288 - 310 °C	550 - 590 °F	
Middle Barrel Temperature	299 - 321 °C	570 - 610 °F	
Front Barrel Temperature	310 - 332 °C	590 - 630 °F	

Processing Properties	Metric	English	Comments
Melt Temperature	316 - 343 °C	600 - 650 °F	
Mold Temperature	82.2 - 116 °C	180 - 240 °F	
Drying Temperature	118 - 124 °C	245 - 255 °F	
Dry Time	3.00 - 4.00 hour	3.00 - 4.00 hour	

Descriptive Properties	Value	Comments
Vent	0.0005	

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