

Polyram PlusTek PA124 Nylon 6.6, Injection Molding

Category : Polymer , Thermoplastic , Nylon , Nylon 66 , Nylon 66, Unreinforced

Material Notes:

A fast cycle polyamide 6.6 for injection molding applications Information provided by Polyram Ram On Ind.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Polyram-PlusTek-PA124-Nylon-66-Injection-Molding.php

Physical Properties	Metric	English	Comments
Density	1.14 g/cc	0.0412 lb/in ³	DIN 53479
Water Absorption	8.5 %	8.5 %	DIN 53495
Moisture Absorption at Equilibrium	2.8 %	2.8 %	50%RH; DIN 53714
Linear Mold Shrinkage	0.014 - 0.018 cm/cm	0.014 - 0.018 in/in	

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	118	118	ASTM-D785
Tensile Strength, Yield	90.0 MPa	13100 psi	ASTM-D638
Elongation at Break	4.0 %	4.0 %	ASTM-D638
Flexural Strength	115 MPa	16700 psi	ASTM D790
Flexural Modulus	2.60 GPa	377 ksi	ASTM-D790
Izod Impact, Notched	0.450 J/cm @Temperature 23.0 °C	0.843 ft-lb/in @Temperature 73.4 °F	ASTM-D256

Thermal Properties	Metric	English	Comments
Melting Point	256 °C	493 °F	
Maximum Service Temperature, Air	70.0 °C	158 °F	Continuous Use
	180 °C	356 °F	Short peaks operation
Deflection Temperature at 0.46 MPa (66 psi)	210 °C	410 °F	DIN 53461
Deflection Temperature at 1.8 MPa (264 psi)	100 °C	212 °F	DIN 53461
Flammability, UL94	V-2 @Thickness 3.00 mm	V-2 @Thickness 0.118 in	

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+15 ohm-cm	1.00e+15 ohm-cm	DIN 53482
Surface Resistance	1.00e+13 ohm	1.00e+13 ohm	DIN 53482
Dielectric Constant	3.2	3.2	VDE 0303/4
	@Frequency 1e+6 Hz	@Frequency 1e+6 Hz	
Dielectric Strength	120 kV/mm	3050 kV/in	VDE 0303/4

Contact Songhan Plastic Technology Co.,Ltd.

Website : www.lookpolymers.com

Email : sales@lookpolymers.com

Tel : +86 021-51131842

Mobile : +86 13061808058

Skype : lookpolymers

Address : United North Road 215,Fengxian District, Shanghai City,China