

Polyram PlusTek RA304G6 Nylon 6.6, 30% Glass Fiber

Category : Polymer , Thermoplastic , Nylon , Nylon 66 , Nylon 66, 30% Glass Fiber Filled

Material Notes:

30% glass fiber reinforced, heat stabilized polyamide 6.6 for injection molding applications Information provided by Polyram Ram On Ind.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Polyram-PlusTek-RA304G6-Nylon-66-30-Glass-Fiber.php

Physical Properties	Metric	English	Comments
Density	1.37 g/cc	0.0495 lb/in ³	DIN 53479
Water Absorption	5.6 %	5.6 %	DIN 53495
Moisture Absorption at Equilibrium	1.7 %	1.7 %	50%RH; DIN 53714
Linear Mold Shrinkage	0.0030 - 0.0040 cm/cm	0.0030 - 0.0040 in/in	

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	122	122	ASTM-D785
Tensile Strength, Yield	170 MPa	24700 psi	ASTM-D638
Elongation at Break	3.0 %	3.0 %	ASTM-D638
Flexural Strength	280 MPa	40600 psi	ASTM D790
Flexural Modulus	7.80 GPa	1130 ksi	ASTM-D790
Izod Impact, Notched	1.00 J/cm @Temperature 23.0 °C	1.87 ft-lb/in @Temperature 73.4 °F	ASTM-D256

Thermal Properties	Metric	English	Comments
Melting Point	256 °C	493 °F	
Maximum Service Temperature, Air	110 °C	230 °F	Continuous Use
	>= 200 °C	>= 392 °F	Short peaks operation
Deflection Temperature at 1.8 MPa (264 psi)	250 °C	482 °F	DIN 53461
Flammability, UL94	HB @Thickness 3.00 mm	HB @Thickness 0.118 in	

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+15 ohm-cm	1.00e+15 ohm-cm	DIN 53482

Electrical Properties	Metric	English	Comments
Surface Resistance	1.00×10^{13} ohm	1.00×10^{13} ohm	DIN 53482
Dielectric Constant	3.7	3.7	VDE 0303/4
	@Frequency 1e+6 Hz	@Frequency 1e+6 Hz	
Dielectric Strength	90.0 kV/mm	2290 kV/in	VDE 0303/4

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