

Premix Thermoplastics PRE-ELEC® ESD 2300

Category: Polymer, Thermoplastic, Polyethylene (PE), HDPE

Material Notes:

PRE-ELEC ESD 2300 is a static dissipative thermoplastic compound based on PE-HD. The dissipative property is permanent and built into the polymer chain. PRE-ELEC ESD 2300 has been developed for multilayer film blowing. It can also be blow molded or injection molded. Surface resistance values of 109 ohms (EOS/ESD S11.11-1993, IEC 61340-5-1) can be achieved with optimum processing parameters. Typical applications include multilayer bags, sacks and bottles which give permanent ESD protection for the electronics, medical, pharmaceutical and agricultural industries. When PRE-ELEC ESD 2300 is used in the core layer and FDA approved polyolefin in the outer layers, a low charging and food approved film can be achieved. PRE-ELEC ESD 2300 gives also good barrier property and printability without treatment as it has low surface tension and can be colored into various bright colors.PRE-ELEC ESD 2300 is recommended to be used only in multilayer constructions. Therefore the mechanical properties are dependent on the other layer material. Test Specimen:

Monolayer Film.Information provided by Premix Thermoplastics Inc.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Premix-Thermoplastics-PRE-ELEC-ESD-2300.php

Physical Properties	Metric	English	Comments
Density	0.980 g/cc	0.0354 lb/in³	
Melt Flow	2.0 g/10 min	2.0 g/10 min	ISO 1133
	@Load 2.16 kg, Temperature 190 °C	@Load 4.76 lb, Temperature 374 °F	

Electrical Properties	Metric	English	Comments
Surface Resistance	1.00e+9 ohm	1.00e+9 ohm	ISO IEC 61340-5-1
Static Decay	<= 2.0 sec	<= 2.0 sec	ISO IEC 61340-5-1

Processing Properties	Metric	English	Comments
Melt Temperature	190 - 225 °C	374 - 437 °F	
Blow-up Ratio (BUR)	>= 1.8	>= 1.8	
Drying Temperature	60.0 °C	140 °F	Pre-drying
	@Time 10800 sec	@Time 3.00 hour	

Descriptive Properties	Value	Comments
Screen Pack	Standard	

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