

Proto3000 WaterShed® XC 11122 Stereolithography (SLA) Prototyping Polymer

Category : Polymer , Rapid Prototyping Polymer

Material Notes:

WaterShed XC is a low viscosity liquid photopolymer that produces strong, tough, water-resistant, ABS-like parts. Most importantly parts created with WaterShed 11122 are nearly colorless, and look more like true, clear engineered plastic. In addition, WaterShed XC has been formulated with the DSM Somos Oxetane Advantage™ — an advanced chemistry platform that produces parts with outstanding water resistance and high dimensional stability. Application: WaterShed XC 11122 offers many properties that mimic traditional engineering plastics including ABS and PBT. This makes the material ideal for many applications in the automotive, medical and consumer electronics markets and include: Lenses Packaging Water flow analysis RTV patterns Durable concept models Wind tunnel testing Quickcast patterns Information provided by Proto3000 for their prototyping engineering services.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Proto3000-WaterShed-XC-11122-Stereolithography-SLA-Prototyping-Polymer.php

Physical Properties	Metric	English	Comments
Density	1.12 g/cc	0.0405 lb/in³	
Water Absorption	0.35 %	0.35 %	ASTM D570-98
Viscosity	260 cP @Temperature 30.0 °C	260 cP @Temperature 86.0 °F	

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	47.1 - 53.6 MPa	6830 - 7770 psi	ASTM D638M
Elongation at Break	11 - 20 %	11 - 20 %	ASTM D638M
Elongation at Yield	3.3 - 3.5 %	3.3 - 3.5 %	ASTM D638M
Modulus of Elasticity	2.65 - 2.88 GPa	384 - 418 ksi	ASTM D638M
Flexural Strength	63.1 - 74.2 MPa	9150 - 10800 psi	ASTM D790M
Flexural Modulus	2.04 - 2.37 GPa	296 - 344 ksi	ASTM D790M
Izod Impact, Notched	0.200 - 0.300 J/cm	0.375 - 0.562 ft-lb/in	ASTM D256A
Graves Tear Strength	150 kN/m	856 pli	ASTM D1004

Thermal Properties	Metric	English	Comments
CTE, linear	66.0 - 67.0 µm/m-°C	36.7 - 37.2 µin/in-°F	ASTM E831-00
	@Temperature -40.0 - 0.000 °C	@Temperature -40.0 - 32.0 °F	
	90.0 - 96.0 µm/m-°C	50.0 - 53.3 µin/in-°F	

Thermal Properties	Metric @ Temperature 0.000 - 50.0 °C	English @ Temperature 32.0 - 122 °F	Comments ASTM E831-00
	170 - 189 $\mu\text{m}/\text{m}\cdot^{\circ}\text{C}$	94.4 - 105 $\mu\text{in}/\text{in}\cdot^{\circ}\text{F}$	ASTM E831-00
	@Temperature 50.0 - 100 °C	@Temperature 122 - 212 °F	
	185 - 189 $\mu\text{m}/\text{m}\cdot^{\circ}\text{C}$	103 - 105 $\mu\text{in}/\text{in}\cdot^{\circ}\text{F}$	ASTM E831-00
	@Temperature 100 - 150 °C	@Temperature 212 - 302 °F	
Deflection Temperature at 0.46 MPa (66 psi)	45.9 - 54.5 °C	115 - 130 °F	ASTM D648-98c
Deflection Temperature at 1.8 MPa (264 psi)	49.0 - 49.7 °C	120 - 121 °F	ASTM D648-98c
Glass Transition Temp, Tg	39.0 - 46.0 °C	102 - 115 °F	ASTM E1545-00

Optical Properties	Metric	English	Comments
Refractive Index	1.512 - 1.515	1.512 - 1.515	ASTM D542
Transmission, Visible	90 %	90 %	Transparent; thickness not specified

Electrical Properties	Metric	English	Comments
Dielectric Constant	3.4 - 3.5	3.4 - 3.5	ASTM D150-98
	@Frequency 1.00e+6 Hz	@Frequency 1.00e+6 Hz	
	3.7 - 3.9	3.7 - 3.9	ASTM D150-98
	@Frequency 1000 Hz	@Frequency 1000 Hz	
	3.9 - 4.1	3.9 - 4.1	ASTM D150-98
	@Frequency 60.0 Hz	@Frequency 60.0 Hz	
Dielectric Strength	15.4 - 16.3 kV/mm	391 - 414 kV/in	ASTM D149-97a

Contact Songhan Plastic Technology Co.,Ltd.

Website : www.lookpolymers.com

Email : sales@lookpolymers.com

Tel : +86 021-51131842

Mobile : +86 13061808058

Skype : lookpolymers

Address : United North Road 215,Fengxian District, Shanghai City,China