

Quadrant EPP Ketron® 1000 LSG PEEK, Extruded Unfilled Polyetherether Ketone (ASTM Product Datasheet)

Category : Polymer , Thermoplastic , Polyketone , Polyetheretherketone (PEEK) , Polyetheretherketone, PEEK, Unreinforced

Material Notes:

Order this product through the following link:

http://www.lookpolymers.com/polymer_Quadrant-EPP-Ketron-1000-LSG-PEEK-Extruded-Unfilled-Polyetherether-Ketone-ASTM-Product-Datasheet.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.31 g/cc	1.31 g/cc	ASTM D792
Water Absorption	0.10 %	0.10 %	Immersion, 24hr; ASTM D570(2)
Water Absorption at Saturation	0.50 %	0.50 %	Immersion; ASTM D570(2)

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell M	100	100	ASTM D785
Hardness, Rockwell R	126	126	ASTM D785
Hardness, Shore D	85	85	ASTM D2240
Tensile Strength	110 MPa	16000 psi	ASTM D638
Elongation at Break	40 %	40 %	ASTM D638
Tensile Modulus	4.34 GPa	630 ksi	ASTM D638
Flexural Strength	172 MPa	25000 psi	ASTM D790
Flexural Modulus	4.14 GPa	600 ksi	ASTM D790
Compressive Strength	138 MPa	20000 psi	10% Def.; ASTM D695
Compressive Modulus	3.45 GPa	500 ksi	ASTM D695
Shear Strength	55.2 MPa	8000 psi	ASTM D732
Izod Impact, Notched	0.320 J/cm	0.600 ft-lb/in	ASTM D256 Type A
Coefficient of Friction, Dynamic	0.32	0.32	Dry vs. Steel; QTM55007
K (wear) Factor	755 x 10 ⁻⁸ mm ³ /N-M	375 x 10 ⁻¹⁰ in ³ -min/ft-lb-hr	QTM 55010
Limiting Pressure Velocity	0.298 MPa-m/sec	8500 psi-ft/min	4:1 safety factor; QTM 55007

Thermal Properties	Metric	English	Comments
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Thermal Properties	Metric	English	Comments
CTE, linear	45.8 $\mu\text{m/m}\cdot^\circ\text{C}$ @Temperature -40.0 - 149 $^\circ\text{C}$	25.9 $\mu\text{in/in}\cdot^\circ\text{F}$ @Temperature -40.0 - 300 $^\circ\text{F}$	ASTM E831
Thermal Conductivity	0.252 W/m-K	1.75 BTU-in/hr-ft 2 - $^\circ\text{F}$	ASTM F433
Melting Point	340 $^\circ\text{C}$	644 $^\circ\text{F}$	Crystalline, Peak; ASTM D3418
Maximum Service Temperature, Air	249 $^\circ\text{C}$	480 $^\circ\text{F}$	Long Term
Deflection Temperature at 1.8 MPa (264 psi)	160 $^\circ\text{C}$	320 $^\circ\text{F}$	ASTM D648
Flammability, UL94	V-0	V-0	1/8 inch (Estimated Rating)

Electrical Properties	Metric	English	Comments
Surface Resistivity per Square	$\geq 1.00\text{e}+13$ ohm	$\geq 1.00\text{e}+13$ ohm	EOS/ESD S11.11
Dielectric Constant	3.3 @Frequency 1e+6 Hz	3.3 @Frequency 1e+6 Hz	ASTM D150
Dielectric Strength	18.9 kV/mm	480 kV/in	Short Term; ASTM D149
Dissipation Factor	0.0030 @Frequency 1e+6 Hz	0.0030 @Frequency 1e+6 Hz	ASTM D150

Compliance Properties	Metric	English	Comments
3A-Dairy	Yes	Yes	
Canada AG	No	No	
FDA	Yes	Yes	
NSF	No	No	
USDA	Yes	Yes	
USP Class VI	No	No	

Chemical Resistance Properties	Metric	English	Comments
Acids, Strong (pH 1-3)	Limited	Limited	
Acids, Weak	Acceptable	Acceptable	
Alcohols	Acceptable	Acceptable	
Alkalies, Strong (pH 11-14)	Acceptable	Acceptable	
Alkalies, Weak	Acceptable	Acceptable	

Chemical Resistance Properties Chlorinated Solvents	Metric Acceptable	English Acceptable	Comments
Conductive / Static Dissipative	No	No	
Continuous Sunlight	Limited	Limited	
Hot Water / Steam	Acceptable	Acceptable	
Hydrocarbons - Aliphatic	Acceptable	Acceptable	
Hydrocarbons - Aromatic	Acceptable	Acceptable	
Inorganic Salt Solutions	Acceptable	Acceptable	
Ketones, Esters	Acceptable	Acceptable	

Descriptive Properties	Value	Comments
Color	Natural	
Machinability	5	1-10, 1=Easier to Machine

Contact Songhan Plastic Technology Co.,Ltd.

Website : www.lookpolymers.com

Email : sales@lookpolymers.com

Tel : +86 021-51131842

Mobile : +86 13061808058

Skype : lookpolymers

Address : United North Road 215,Fengxian District, Shanghai City,China