

Radici Radilon® S RV330 (dry) Nylon 6

Category : Polymer , Thermoplastic , Nylon , Nylon 6

Material Notes:

Radilon® S is a range of polyamide 6 (PA6) products obtained through the polymerization of caprolactam and used for injection, extrusion and blow-molding. Information provided by Radici group.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Radici-Radilon-S-RV330-dry-Nylon-6.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.38 g/cc	1.38 g/cc	
Water Absorption	6.4 %	6.4 %	
Moisture Absorption at Equilibrium	1.8 %	1.8 %	
Viscosity Measurement	145	145	cm ³ /g Viscosity Number

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	180 MPa	26100 psi	
Elongation at Break	3.0 %	3.0 %	
Tensile Modulus	10.5 GPa	1520 ksi	
Charpy Impact Unnotched	10.0 J/cm ²	47.6 ft-lb/in ²	
	@Temperature 23.0 °C	@Temperature 73.4 °F	
	NB	NB	
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Charpy Impact, Notched	1.20 J/cm ²	5.71 ft-lb/in ²	
	@Temperature -30.0 °C	@Temperature -22.0 °F	
	1.40 J/cm ²	6.66 ft-lb/in ²	
	@Temperature 23.0 °C	@Temperature 73.4 °F	

Thermal Properties	Metric	English	Comments
Melting Point	220 °C	428 °F	
Deflection Temperature at 0.46 MPa (66 psi)	215 °C	419 °F	
Deflection Temperature at 1.8 MPa (264 psi)	205 °C	401 °F	

Thermal Properties	210 °C Metric	410 °F English	Comments
	@Load 5.10 kg	@Load 11.2 lb	
Flammability, UL94	HB	HB	
	@Thickness 1.60 mm	@Thickness 0.0630 in	
	HB	HB	
	@Thickness 0.800 mm	@Thickness 0.0315 in	

Electrical Properties	Metric	English	Comments
Volume Resistivity	$\geq 1.00 \times 10^{11}$ ohm-cm	$\geq 1.00 \times 10^{11}$ ohm-cm	

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