

Ravago Manufacturing Americas Hylex® P1310G15 HB Polycarbonate, 15% Fiberglass Reinforced, UV Stabilized

Category : Polymer , Thermoplastic , Polycarbonate (PC) , Polycarbonate, 20% Glass Filled

Material Notes:

Entec's proprietary products include a full range of compounds in the Nylon 6/6, Nylon 6, ABS, PBT, Polycarbonate, PC/ABS, PC/ASA, PC/PBT, and PPO/PPE resin families. Information provided by Entec.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Ravago-Manufacturing-Americas-Hylex-P1310G15-HB-Polycarbonate-15-Fiberglass-Reinforced-UV-Stabilized.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.30 g/cc	1.30 g/cc	ASTM D792
Water Absorption	0.14 %	0.14 %	24-Hr Immersion; ASTM D570
Linear Mold Shrinkage, Flow	0.0020 - 0.0040 cm/cm	0.0020 - 0.0040 in/in	ASTM D955
Melt Flow	5.0 - 9.0 g/10 min @Load 1.20 kg, Temperature 300 °C	5.0 - 9.0 g/10 min @Load 2.65 lb, Temperature 572 °F	ASTM D1238

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell M	88	88	ASTM D785
Tensile Strength, Yield	97.0 MPa	14100 psi	ASTM D638
Elongation at Yield	5.0 %	5.0 %	ASTM D638
Flexural Strength	131 MPa	19000 psi	ASTM D790
Flexural Modulus	4.414 GPa	640.2 ksi	ASTM D790
Izod Impact, Notched	1.07 J/cm @Thickness 3.17 mm, Temperature 22.8 °C	2.00 ft-lb/in @Thickness 0.125 in, Temperature 73.0 °F	ASTM D256

Thermal Properties	Metric	English	Comments
Deflection Temperature at 0.46 MPa (66 psi)	149 °C	300 °F	Unannealed; ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	145 °C	293 °F	Unannealed; ASTM D648
Vicat Softening Point	160 °C	320 °F	ASTM D1525
Flammability, UL94	HB	HB	

Thermal Properties	@Thickness 1.50 mm Metric	@Thickness 0.0591 in English	Comments
Electrical Properties	Metric	English	Comments
Volume Resistivity	4.00e+16 ohm-cm	4.00e+16 ohm-cm	ASTM D257
Dielectric Strength	16.9 kV/mm @Thickness 3.17 mm	430 kV/in @Thickness 0.125 in	in air; ASTM D149
Arc Resistance	120 sec	120 sec	ASTM D495

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