

Ravago Manufacturing Americas Hylon® N1013STL Nylon 6/6 (DAM) (discontinued **)

Category : Polymer , Thermoplastic , Nylon , Nylon 66 , Nylon 66, Impact Grade

Material Notes:

Information provided by Ravago.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Ravago-Manufacturing-Americas-Hylon-N1013STL-Nylon-66-DAM-nbspdiscontinued-.php

Physical Properties	Metric	English	Comments
Density	1.18 g/cc	0.0426 lb/in ³	ASTM D792
Water Absorption	0.70 %	0.70 %	24 hrs; ASTM D570
Linear Mold Shrinkage	0.0050 - 0.0080 cm/cm	0.0050 - 0.0080 in/in	0.125 in; ASTM D955

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell M	80	80	ASTM D785
Tensile Strength at Break	89.6 MPa	13000 psi	ASTM D638
Elongation at Break	3.0 %	3.0 %	ASTM D638
Flexural Strength	138 MPa	20000 psi	ASTM D790
Flexural Modulus	3.79 GPa	550 ksi	ASTM D790
Izod Impact, Notched	1.71 J/cm	3.20 ft-lb/in	73°F; ASTM D256

Thermal Properties	Metric	English	Comments
CTE, linear	27.0 µm/m-°C @Temperature 20.0 °C	15.0 µin/in-°F @Temperature 68.0 °F	ASTM D696
Deflection Temperature at 1.8 MPa (264 psi)	238 °C	460 °F	Unannealed; ASTM D648
Flammability, UL94	HB	HB	0.0590 in, BK

Processing Properties	Metric	English	Comments
Melt Temperature	282 - 299 °C	540 - 570 °F	
Mold Temperature	65.6 - 98.9 °C	150 - 210 °F	
Drying Temperature	73.9 °C	165 °F	
Dry Time	2 - 4 hour	2 - 4 hour	

Processing Properties	Metric	English	Comments
Back Pressure	0.138 - 0.414 MPa	20.0 - 60.0 psi	
Screw Speed	40 - 120 rpm	40 - 120 rpm	

Descriptive Properties	Value	Comments
Holding Pressure	750 to 1400 psi	
Injection Rate	Fast	

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