

SABIC Innovative Plastics Cycology® C1110HF PC+ABS (Asia Pacific)

Category : Polymer , Thermoplastic , ABS Polymer , Polycarbonate/ABS Alloy, Unreinforced , Polycarbonate (PC)

Material Notes:

PC+ABS, excellent flow/impact/high heat resistance. Suitable for thin wall application. Low temperature ductility (-20F). For automotive, appliance and electrical components.

Order this product through the following link:

http://www.lookpolymers.com/polymer_SABIC-Innovative-Plastics-Cycology-C1110HF-PCABS-Asia-Pacific.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.14 g/cc	1.14 g/cc	ASTM D792
Linear Mold Shrinkage, Flow	0.0050 - 0.0070 cm/cm @Thickness 3.20 mm	0.0050 - 0.0070 in/in @Thickness 0.126 in	SABIC Method
Melt Flow	8.0 g/10 min @Load 2.16 kg, Temperature 260 °C	8.0 g/10 min @Load 4.76 lb, Temperature 500 °F	ASTM D1238
	12 g/10 min @Load 3.80 kg, Temperature 260 °C	12 g/10 min @Load 8.38 lb, Temperature 500 °F	ASTM D1238

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	59.0 MPa	8560 psi	Type I, 50 mm/min; ASTM D638
Elongation at Break	75 %	75 %	Type I, 50 mm/min; ASTM D638
Elongation at Yield	5.0 %	5.0 %	Type I, 50 mm/min; ASTM D638
Tensile Modulus	2.20 GPa	319 ksi	50 mm/min; ASTM D638
Flexural Yield Strength	86.0 MPa	12500 psi	1.3 mm/min, 50 mm span; ASTM D790
Flexural Modulus	2.37 GPa	344 ksi	1.3 mm/min, 50 mm span; ASTM D790
Izod Impact, Notched	6.40 J/cm	12.0 ft-lb/in	ASTM D256
	2.67 J/cm @Temperature -30.0 °C	5.00 ft-lb/in @Temperature -22.0 °F	ASTM D256
Dart Drop, Total Energy	61.0 J	45.0 ft-lb	Instrumented Impact Energy @ peak; ASTM D3763
	47.0 J @Temperature -30.0 °C	34.7 ft-lb @Temperature -22.0 °F	Instrumented Impact Energy @ peak; ASTM D3763

Mechanical Properties	Metric	English ^{lb}	Comments
	@Temperature -30.0 °C	@Temperature -22.0 °F	ASTM D3763
	61.0 J	45.0 ft-lb	ASTM D3763
	@Temperature 23.0 °C	@Temperature 73.4 °F	

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	72.0 µm/m-°C @Temperature -30.0 - 30.0 °C	40.0 µin/in-°F @Temperature -22.0 - 86.0 °F	ASTM D696
Deflection Temperature at 0.46 MPa (66 psi)	126 °C @Thickness 3.20 mm	259 °F @Thickness 0.126 in	unannealed; ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	110 °C @Thickness 3.20 mm	230 °F @Thickness 0.126 in	unannealed; ASTM D648
UL RTI, Electrical	60.0 °C	140 °F	UL 746B
UL RTI, Mechanical with Impact	60.0 °C	140 °F	UL 746B
UL RTI, Mechanical without Impact	60.0 °C	140 °F	UL 746B
Flammability, UL94	HB @Thickness 1.21 mm	HB @Thickness 0.0476 in	UL 94

Electrical Properties	Metric	English	Comments
Arc Resistance	120 - 180 sec	120 - 180 sec	Tungsten; ASTM D495
Comparative Tracking Index	175 - 250 V	175 - 250 V	UL 746A
Hot Wire Ignition, HWI	15 - 30 sec	15 - 30 sec	UL 746A
High Amp Arc Ignition, HAI	>= 120 arcs	>= 120 arcs	UL 746A
High Voltage Arc-Tracking Rate, HVTR	10.0 - 25.4 mm/min	0.394 - 1.00 in/min	UL 746A

Descriptive Properties	Value	Comments
UV-light, water exposure/immersion	F2	UL 746C

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