

SABIC Innovative Plastics Cycology® C2100 PC+ABS (Europe-Africa-Middle East)

Category : Polymer , Thermoplastic , ABS Polymer , Polycarbonate/ABS Alloy, Unreinforced , Polycarbonate (PC)

Material Notes:

CYCOLOY C2100 is a flame retardant blend, specifically developed to meet the stringent requirements of mains current carrying applications. CYCOLOY C2100 combinesThis data was supplied by SABIC-IP for the Europe-Africa-Middle East region.

Order this product through the following link:

http://www.lookpolymers.com/polymer_SABIC-Innovative-Plastics-Cycology-C2100-PCABS-Europe-Africa-Middle-East.php

Physical Properties	Metric	English	Comments
Density	1.20 g/cc	0.0434 lb/in ³	ISO 1183
Moisture Absorption at Equilibrium	0.20 %	0.20 %	23°C / 50% RH; ISO 62
Water Absorption at Saturation	0.60 % @Temperature 23.0 °C	0.60 % @Temperature 73.4 °F	ISO 62
Linear Mold Shrinkage, Flow	0.0050 - 0.0070 cm/cm	0.0050 - 0.0070 in/in	on tensile bar; SABIC Method
Melt Flow	16 g/10 min @Load 5.00 kg, Temperature 260 °C	16 g/10 min @Load 11.0 lb, Temperature 500 °F	[cm ³ /10 min] Melt Volume Rate; ISO 1133

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	123	123	ISO 2039-2
Hardness, H358/30	104 MPa	15100 psi	ISO 2039-1
Tensile Strength at Break	45.0 MPa	6530 psi	5 mm/min; ISO 527
	50.0 MPa	7250 psi	50 mm/min; ISO 527
Tensile Strength, Yield	50.0 MPa	7250 psi	5 mm/min; ISO 527
	60.0 MPa	8700 psi	50 mm/min; ISO 527
Elongation at Break	>= 50 %	>= 50 %	50 mm/min; ISO 527
	60 %	60 %	5 mm/min; ISO 527
Elongation at Yield	4.0 %	4.0 %	5 mm/min; ISO 527
	4.0 %	4.0 %	50 mm/min; ISO 527
Tensile Modulus	2.60 GPa	377 ksi	1 mm/min; ISO 527
Flexural Yield Strength	85.0 MPa	12300 psi	2 mm/min; ISO 178

Mechanical Properties	Metric	English	Comments
Izod Impact, Notched (ISO)	20.0 kJ/m ²	9.52 ft-lb/in ²	80*10*3; ISO 180/1A
	@Temperature -30.0 °C	@Temperature -22.0 °F	
	50.0 kJ/m ²	23.8 ft-lb/in ²	80*10*3; ISO 180/1A
	@Temperature 23.0 °C	@Temperature 73.4 °F	
Charpy Impact, Notched	2.00 J/cm ²	9.52 ft-lb/in ²	V-notch Edgew 80*10*3 sp=62mm; ISO 179/1eA
	@Temperature -30.0 °C	@Temperature -22.0 °F	
	5.00 J/cm ²	23.8 ft-lb/in ²	V-notch Edgew 80*10*3 sp=62mm; ISO 179/1eA
	@Temperature 23.0 °C	@Temperature 73.4 °F	
Taber Abrasion, mg/1000 Cycles	62	62	CS-17; SABIC Method
	@Load 1.00 kg	@Load 2.20 lb	

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	75.0 µm/m-°C	41.7 µin/in-°F	ISO 11359-2
	@Temperature -40.0 - 40.0 °C	@Temperature -40.0 - 104 °F	
CTE, linear, Transverse to Flow	75.0 µm/m-°C	41.7 µin/in-°F	ISO 11359-2
	@Temperature -40.0 - 40.0 °C	@Temperature -40.0 - 104 °F	
Thermal Conductivity	0.200 W/m-K	1.39 BTU-in/hr-ft ² -°F	ISO 8302
Deflection Temperature at 0.46 MPa (66 psi)	128 °C	262 °F	Edgew 120*10*4 sp=100mm; ISO 75/Be
Deflection Temperature at 1.8 MPa (264 psi)	112 °C	234 °F	Edgew 120*10*4 sp=100mm; ISO 75/Ae
Vicat Softening Point	136 °C	277 °F	Rate B/50; ISO 306
	138 °C	280 °F	Rate B/120; ISO 306
UL RTI, Electrical	125 °C	257 °F	UL 746B
UL RTI, Mechanical with Impact	60.0 °C	140 °F	UL 746B
UL RTI, Mechanical without Impact	115 °C	239 °F	UL 746B
Flammability, UL94	V-0	V-0	UL 94
	@Thickness 1.50 mm	@Thickness 0.0591 in	
	5VB	5VB	UL 94
	@Thickness 2.00 mm	@Thickness 0.0787 in	

Thermal Properties	Metric	English	Comments
Oxygen Index	32.4	32.4	UL, ISO 4589
Glow Wire Test	960 °C @Thickness 1.00 mm	1760 °F @Thickness 0.0394 in	Glow Wire Flammability Index; IEC 60695-2-12

Electrical Properties	Metric	English	Comments
Volume Resistivity	>= 1.00e+15 ohm-cm	>= 1.00e+15 ohm-cm	IEC 60093
Surface Resistance	>= 1.00e+15 ohm	>= 1.00e+15 ohm	ROA; IEC 60093
Dielectric Constant	2.6 @Frequency 1.00e+6 Hz	2.6 @Frequency 1.00e+6 Hz	IEC 60250
	3.0 @Frequency 50.0 - 60.0 Hz	3.0 @Frequency 50.0 - 60.0 Hz	IEC 60250
Dielectric Strength	17.0 kV/mm @Thickness 3.20 mm	432 kV/in @Thickness 0.126 in	in oil; IEC 60243-1
	25.0 kV/mm @Thickness 1.60 mm	635 kV/in @Thickness 0.0630 in	in oil; IEC 60243-1
	35.0 kV/mm @Thickness 0.800 mm	889 kV/in @Thickness 0.0315 in	in oil; IEC 60243-1
Dissipation Factor	0.0050 @Frequency 50.0 - 60.0 Hz	0.0050 @Frequency 50.0 - 60.0 Hz	IEC 60250
	0.0080 @Frequency 1.00e+6 Hz	0.0080 @Frequency 1.00e+6 Hz	IEC 60250
Comparative Tracking Index	225 V	225 V	IEC 60112

Descriptive Properties	Value	Comments
Ball Pressure Test, 125°C +/- 2°C	PASSES	IEC 60695-10-2

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