

SABIC Innovative Plastics LNP LUBRICOMP DX00714H PC (Asia Pacific)

Category : Polymer , Thermoplastic , Polycarbonate (PC)

Material Notes:

LNP LUBRICOMP* DX00714H is a compound based on Polycarbonate resin containing Proprietary Filler(s). Added features of this material include: Internally Lubricated.

Order this product through the following link:

http://www.lookpolymers.com/polymer_SABIC-Innovative-Plastics-LNP-LUBRICOMP-DX00714H-PC-Asia-Pacific.php

Physical Properties	Metric	English	Comments
Density	1.33 g/cc	0.0480 lb/in ³	ASTM D792
	1.33 g/cc	0.0480 lb/in ³	ISO 1183
Moisture Absorption	0.100 %	0.100 %	50% RH, 24 hrs; ASTM D570
	0.120 %	0.120 %	23 ^o C / 50% RH; ISO 62
Linear Mold Shrinkage, Flow	0.0030 - 0.0050 cm/cm	0.0030 - 0.0050 in/in	ASTM D955
	@Time 86400 sec	@Time 24.0 hour	
	0.0030 - 0.0050 cm/cm	0.0030 - 0.0050 in/in	ISO 294
	@Time 86400 sec	@Time 24.0 hour	
Linear Mold Shrinkage, Transverse	0.0060 - 0.0080 cm/cm	0.0060 - 0.0080 in/in	ASTM D955
	@Time 86400 sec	@Time 24.0 hour	
	0.0060 - 0.0080 cm/cm	0.0060 - 0.0080 in/in	ISO 294
	@Time 86400 sec	@Time 24.0 hour	

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	89.0 MPa	12900 psi	ASTM D638
	90.0 MPa	13100 psi	ISO 527
Elongation at Break	2.2 %	2.2 %	ASTM D638
	3.3 %	3.3 %	ISO 527
Tensile Modulus	6.34 GPa	920 ksi	1 mm/min; ISO 527
	6.55 GPa	950 ksi	50 mm/min; ASTM D638
Flexural Strength	135 MPa	19600 psi	ISO 178
	137 MPa	19900 psi	ASTM D790

Flexural Modulus Mechanical Properties	5.20 GPa Metric	754 ksi English	ISO 178 Comments
	5.31 GPa	770 ksi	ASTM D790
Izod Impact, Notched	0.740 J/cm	1.39 ft-lb/in	ASTM D256
Izod Impact, Unnotched	3.36 J/cm	6.29 ft-lb/in	ASTM D4812
Izod Impact, Notched (ISO)	9.00 kJ/m ²	4.28 ft-lb/in ²	80*10*4; ISO 180/1A
Izod Impact, Unnotched (ISO)	35.0 kJ/m ²	16.7 ft-lb/in ²	80*10*4; ISO 180/1U
Dart Drop, Total Energy	30.0 J	22.1 ft-lb	Instrumented Impact Energy @ peak; ASTM D3763
Impact Test	72.0 J	53.1 ft-lb	Multiaxial Impact; ISO 6603
Coefficient of Friction, Dynamic	0.46	0.46	ASTM D3702 Modified
Coefficient of Friction, Static	0.51	0.51	ASTM D3702 Modified
K (wear) Factor	888 x 10 ⁻⁸ mm ³ /N-M	441 x 10 ⁻¹⁰ in ³ - min/ft-lb-hr	Washer; ASTM D3702 Modified

Thermal Properties	Metric	English	Comments
Deflection Temperature at 1.8 MPa (264 psi)	141 Â°C	286 Â°F	Flatw 80*10*4 sp=64mm; ISO 75/Af
	140 Â°C @Thickness 3.20 mm	284 Â°F @Thickness 0.126 in	unannealed; ASTM D648

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