

SABIC Innovative Plastics LNP THERMOCOMP HF008 PA11

Category : Polymer , Thermoplastic , Nylon , Nylon 11

Material Notes:

LNP THERMOCOMP* HF008 is a compound based on Nylon 11 resin containing 40% Glass Fiber.

Order this product through the following link:

http://www.lookpolymers.com/polymer_SABIC-Innovative-Plastics-LNP-THERMOCOMP-HF008-PA11.php

Physical Properties	Metric	English	Comments
Density	1.37 g/cc	0.0495 lb/in ³	ASTM D792
	1.37 g/cc	0.0495 lb/in ³	ISO 1183
Moisture Absorption	0.100 %	0.100 %	50% RH, 24 hrs; ASTM D570
	0.190 %	0.190 %	23 ^o C / 50% RH; ISO 62
Linear Mold Shrinkage, Flow	0.0010 - 0.0030 cm/cm	0.0010 - 0.0030 in/in	ASTM D955
	@Time 86400 sec	@Time 24.0 hour	
	0.0010 - 0.0030 cm/cm	0.0010 - 0.0030 in/in	ISO 294
	@Time 86400 sec	@Time 24.0 hour	
Linear Mold Shrinkage, Transverse	0.0080 - 0.010 cm/cm	0.0080 - 0.010 in/in	ASTM D955
	@Time 86400 sec	@Time 24.0 hour	
	0.0080 - 0.010 cm/cm	0.0080 - 0.010 in/in	ISO 294
	@Time 86400 sec	@Time 24.0 hour	

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	122 MPa	17700 psi	ASTM D638
	123 MPa	17800 psi	ISO 527
Elongation at Break	3.9 %	3.9 %	ISO 527
	4.9 %	4.9 %	ASTM D638
Tensile Modulus	7.60 GPa	1100 ksi	1 mm/min; ISO 527
	9.28 GPa	1350 ksi	50 mm/min; ASTM D638
Flexural Strength	192 MPa	27800 psi	ISO 178
	220 MPa	31900 psi	ASTM D790
Flexural Modulus	7.97 GPa	1160 ksi	ISO 178

Mechanical Properties	Metric	English	Comments
Izod Impact, Notched	2.40 J/cm	4.50 ft-lb/in	ASTM D256
Izod Impact, Unnotched	12.28 J/cm	23.01 ft-lb/in	ASTM D4812
Izod Impact, Notched (ISO)	21.0 kJ/m ²	9.99 ft-lb/in ²	80*10*4; ISO 180/1A
Izod Impact, Unnotched (ISO)	75.0 kJ/m ²	35.7 ft-lb/in ²	80*10*4; ISO 180/1U
Dart Drop, Total Energy	18.0 J	13.3 ft-lb	Instrumented Impact Energy @ peak; ASTM D3763
Impact Test	3.00 J	2.21 ft-lb	Multiaxial Impact; ISO 6603

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	28.8 Åµm/m-Å°C	16.0 Åµin/in-Å°F	ASTM E 831
	@Temperature -40.0 - 40.0 Å°C	@Temperature -40.0 - 104 Å°F	
	30.4 Åµm/m-Å°C	16.9 Åµin/in-Å°F	ISO 11359-2
	@Temperature -40.0 - 40.0 Å°C	@Temperature -40.0 - 104 Å°F	
CTE, linear, Transverse to Flow	88.2 Åµm/m-Å°C	49.0 Åµin/in-Å°F	ASTM E 831
	@Temperature -40.0 - 40.0 Å°C	@Temperature -40.0 - 104 Å°F	
	88.7 Åµm/m-Å°C	49.3 Åµin/in-Å°F	ISO 11359-2
	@Temperature -40.0 - 40.0 Å°C	@Temperature -40.0 - 104 Å°F	
Deflection Temperature at 1.8 MPa (264 psi)	175 Å°C	347 Å°F	Flatw 80*10*4 sp=64mm; ISO 75/Af
	177 Å°C	351 Å°F	unannealed; ASTM D648
	@Thickness 3.20 mm	@Thickness 0.126 in	

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